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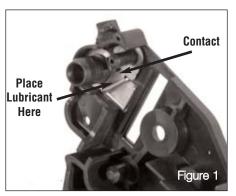




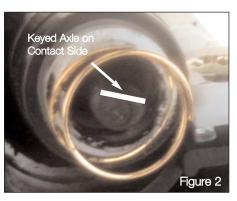
STATIC CONTROL INSTRUCTIONS HP1010/1012/1015 MAG ROLLER CONTACT JOURNAL (HP1012MRCON)

The purpose of this SSS™ is to provide the information needed to utilize the HP1010/1012/1015 Mag Roller Contact Journal. Before attempting to perform the following procedures, read the entire SSS™ carefully. For complete remanufacturing instructions of the HP1010/1012/1015 refer to SSS™ 621.

 Place the small amount of conductive lubricant (CONCLUBE) on the contact attached to the endplate as shown in Figure 1.



 Ensure that the keyed axle on the contact side of the Mag Roller is in the proper position. Rotate the Mag until the flat area of the keyed axle on the contact end of the Mag Roller is facing up. See Figure 2.



3. Then, slide the mag roller contact into place as shown in Figure 3.

