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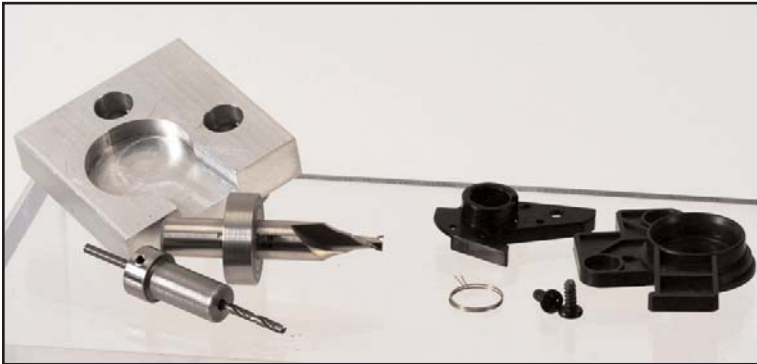
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How to convert your HP2430 cartridge for use in HP P3005.

Parts Included

- Drum Support Plate & Bearing Plate Kit (HP3005DSBPLTKIT)
 - Drum Support Plate & Screws Set (HP3005DSPLT)
 - Drum Bearing Plate & Spring Set (HP3005-BPLT)
- Drum Support Plate Tool Kit (HP3005DSPLTTKIT)
 - Drum Support Plate Bit (HP3005-DSBIT)
 - Drum Support Plate Cutting Bit (HP3005-DSCUTBIT)
 - Drum Support Plate Removal Jig (HP3005-DSPLTJIG)

Additional Items Needed

- Eye and ear protection
- Lubricant No.105
- 91% - 99% isopropyl alcohol
(91% isopropyl alcohol is available at major drug stores; 99% isopropyl alcohol is available through distributors of chemical products).

PRODUCT INSTRUCTIONS FOR:

HP2430 CONVERSION TO HP P3005

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Conversion to HP P30051-5

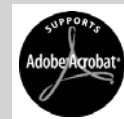
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and ask for your



Support Team Representative
or E-mail us at:

US AND CANADA
info@scs-inc.com

UK
info@scceurope.co.uk



This SSS™ provides the information needed to convert an HP2430 cartridge to a HP P3005 cartridge.

1. Using a side cutters, cut extruded bosses on both sides of waste bin (contact and non-contact) as shown in Figures 1 & 2. Trim flush using a utility knife.

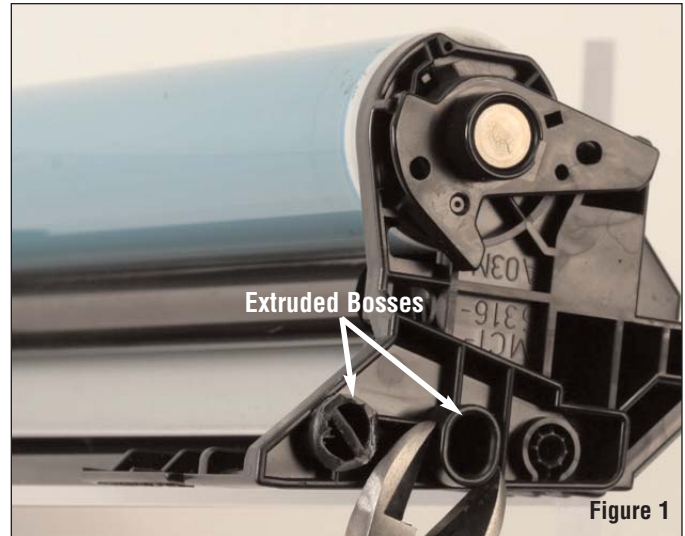


Figure 1

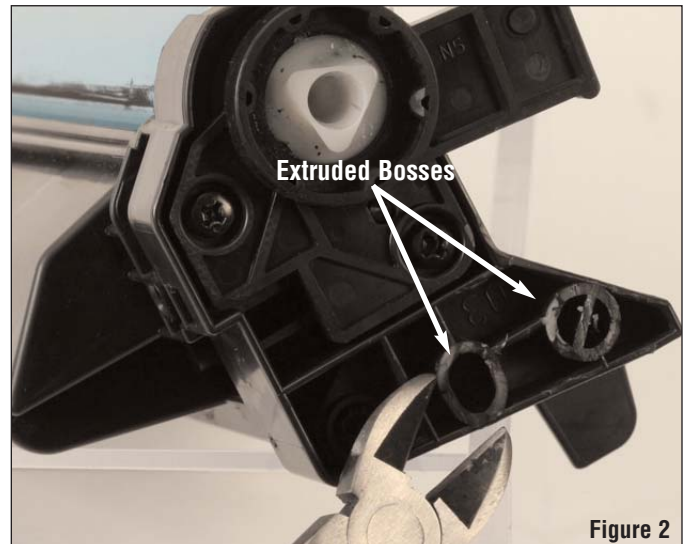

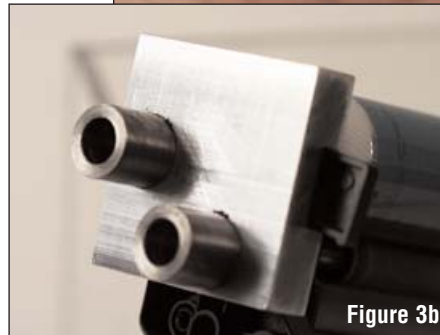


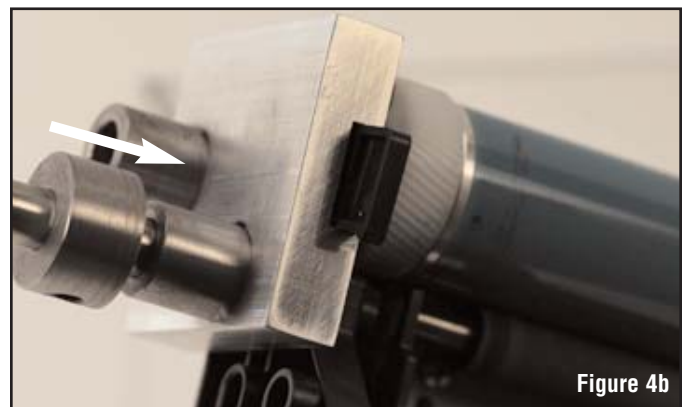
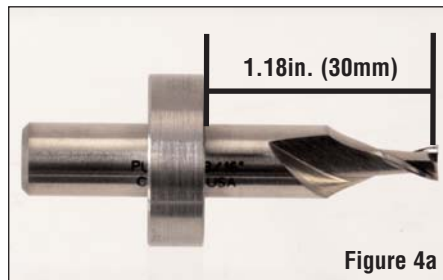
Figure 2

2. Seat the drum support removal jig on the drum support plate by matching the alignment bosses on the template with the cavities on the end plate. See Figure 3a & 3b.


 **Note:** Hearing and eye protection must be worn when working with any power tool. The drill bit has a stop collar. The stop collar is needed to prevent drilling into the waste bin.

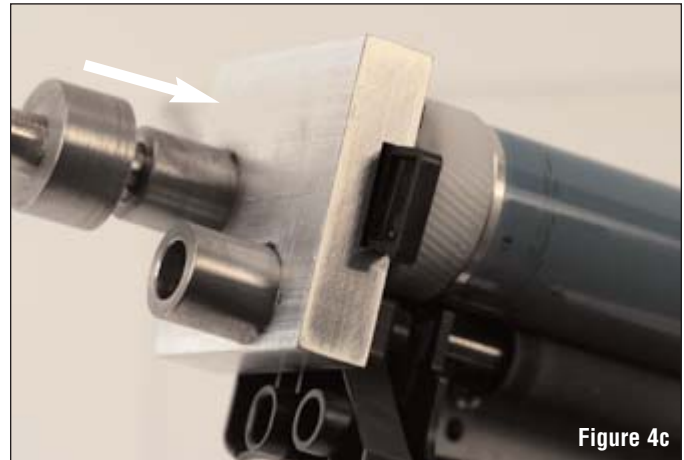


3. Using an electric drill and the cutting bit (Figure 4a), carefully drill the first two holes (Figures 4a & 4b). Be sure to hold the template to prevent misalignment.




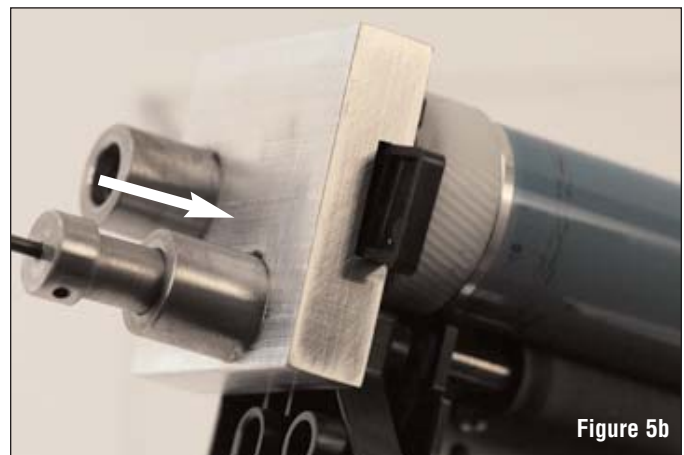
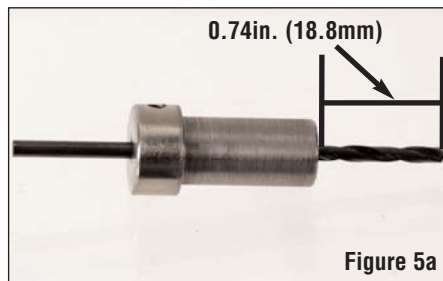
conversion to HP P3005

 **Note:** For illustration purposes the drilling is shown without holding the jig, however the jig needs to be held in place during drilling.

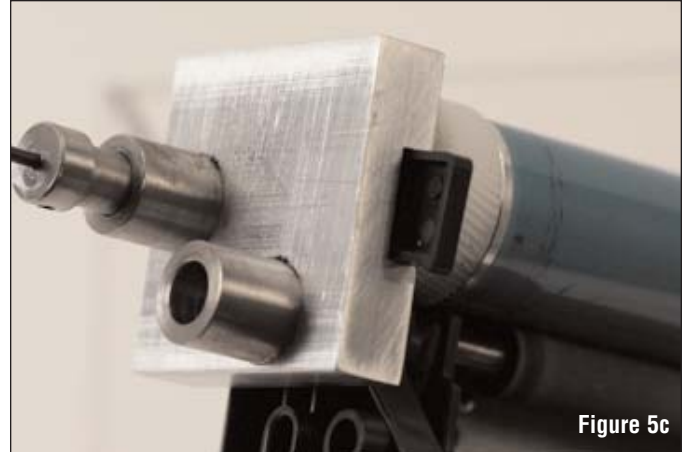


4. Remove the cutting bit from the drill and place the other bit (Figure 5a) into the drill. Carefully repeat the drilling in the two holes (Figures 5a & 5b). Remove the jig from the waste bin.

 **Note:** For illustration purposes the drilling is shown without holding the jig, however the jig needs to be held in place during drilling.




5. Remove the end plate from the waste bin.
6. Remove the drum, pcr and wiper blade from the waste bin.

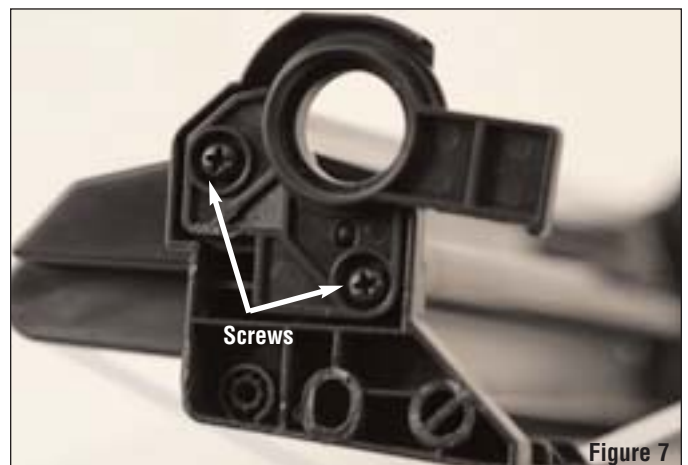


7. Remove the drum contact pin by pushing on the end of the pin as shown in Figure 6.



8. Fit the drum support plate to the waste bin section and secure using screws as shown in Figure 7.

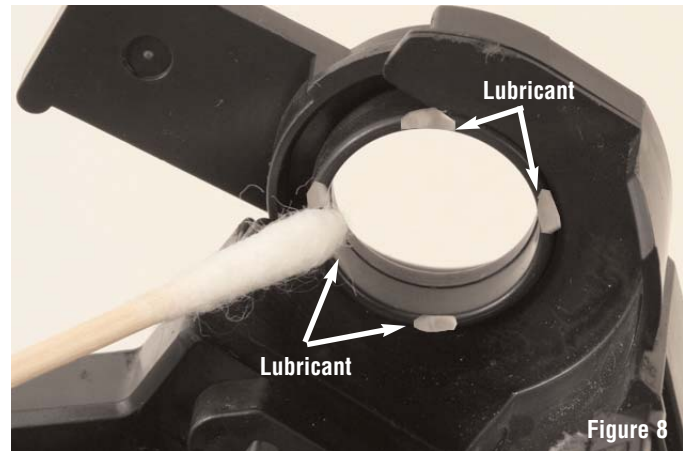
 **Note:** If using power equipment to secure screw, ensure the torque setting is on low.



conversion to HP P3005

9. Place four drops of lubricant, approximately the size of the diameter of a cartridge pin, on the top surface of the bearing plate. With a Q-tip, also swab the inside diameter wall surface of the bearing plate as shown in Figure 8.

 **Note:** Refer to SSS#717 for component installation.



10. Set the spring on the drum bearing plate as shown in Figure 9.



11. Install the drum bearing plate onto the waste bin as shown in Figure 10.



12. Install the drum contact pin through the drum bearing plate as shown in Figure 11.


 **Note:** For complete remanufacturing instructions, refer to System Support Series (SSS™) #717 HP2430 Remanufacturing Instructions.



Figure 11



Imaging System Technology You Can Count On!

STATIC CONTROL INSTRUCTIONS

We realize that the success of your business directly affects the success of Static Control. It's no longer a matter of keeping up with your competition, but surpassing them. That is why we invest so much time and effort in the technology necessary for your business to address new market opportunities quickly, and with confidence.

Where monochrome once ruled the industry color is now emerging and taking a foothold. It is our pledge to you, our customer, to do all we can to help you move into this new opportunity and others, as quickly and effortlessly as possible. We will continue to support monochrome markets, while building a comprehensive color technology library for your reference, along with products to support your growing business. Together we can build a partnership for a successful future.



STATIC CONTROL COMPONENTS, Inc.

SCC Imaging Division

3010 Lee Avenue • PO Box 152 • Sanford, NC 27331
US/Can 800-488-2426 • US/Can Fax 800-488-2452
Int'l 919-774-3808 • Int'l Fax 919-774-1287
www.scc-inc.com

Static Control Components (Europe) Limited

Unit 30, Worton Grange
Reading • Berkshire RG2 0TG • United Kingdom
Tel +44 (0) 118 923 8000 • Fax +44 (0) 118 923 8811
<http://www.sceurope.co.uk/>