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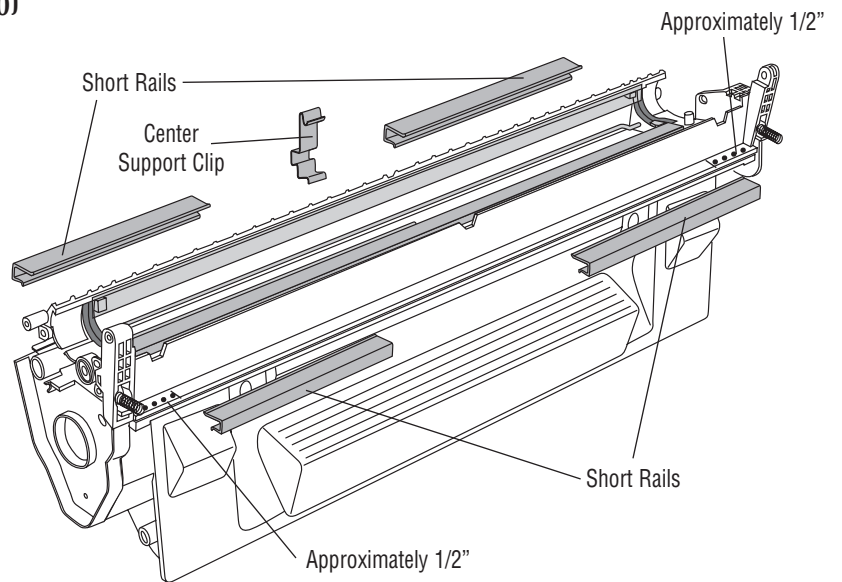
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## Applying the 5K Short Locking Rails (CS5K-500) and the 5K Center Support Clip (5KCSUP)

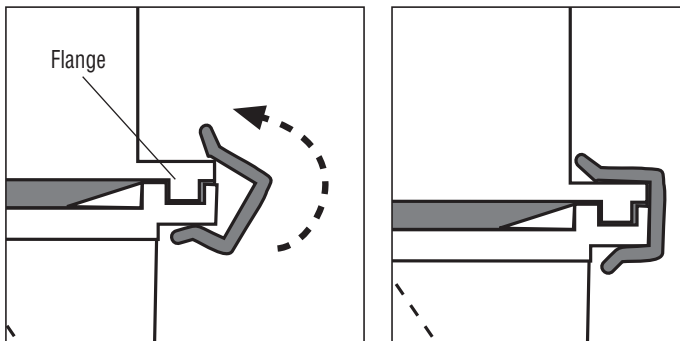
1. Install the reusable locking rails. Two 5K short locking rails are installed on both the front and back hopper flanges. One center support clip is installed on the back side of the hopper.

Position the two locking rails approximately 1/2" from the ends of the flange on each side of the hopper.

The center support clip is placed near the middle of the flange.



2. Use your thumb to press the rail in place. Position the short leg of the rail on the bottom of the flange and roll the rail up and over it.



**CAUTION** Do not touch the mag roller when installing the locking rails.

3. Place the center support clip in a slot near the middle of the flange as shown in the illustration. Push in and downward on the clip until it snaps into place over the flange.

