

Type Approval and decision on production control

0077/00

Floor gully, Purus Mini Brage 50, Mini Brage 110 and Mini Oden 50

Holder/Issued to

Purus AB

Södra Dragongatan 15, 271 39 Ystad, Sweden.

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Product description

Floor gully Purus Mini Brage 50, Mini Brage 110 and Mini Oden are made of PP.

Mini Brage 50 is designed with vertical outlet and Mini Oden 50 is designed with side outlet in DN 50.

Mini Brage 110 is designed with vertical outlet in DN 110.

All gullies are delivered with Purus Flex Neptun water trap, Purus KL 130 automatic clamping ring and grating (Ø130 mm).

Gullies fulfill requirement for loading strength class K3.

The following flow has been measured for Mini Brage and Mini Oden together with grating, RSK 7138447.

Gully	Dimension (mm) / location of outlet	Flow through grating (I/s)
Mini Brage 110	DN110 / vertical	0,9
Mini Brage 50	DN50 / vertical	1,2
Mini Oden 50	DN50/side	0,8

Intended use

Floor gully intended for wastewater and for installation in timber or concrete floor constructions with surface of ceramic tiles or vinyl sheet flooring.

Trade name

Purus Mini Brage 50, Mini Brage 110 och Mini Oden 50.

Approval

The products satisfy the requirements set forth in chapter 8, 4 § 3 PBL, in respect to and under conditions stated in this certificate, and are therefore approved in accordance with the provisions of the following sections of Boverket Building Regulations (BBR):

Waste water installations* Design 6:641, 1:st paragraph and last sentence in 2:nd paragraph

6:644, 1:st sentence and 2:nd paragraph

 * Wastewater installations must be designed so that they can continuously divert at least 150 % of the standard flows of the served tapping points.

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Associated documents

Installation instruction floor gullies 22733, dated 2020-06-11.

Control

The factory production control (FPC) is monitored by an independent inspection body. Control agreement: 351. Inspection body: DTI Danish Technological Institute.

When the building proprietor performs inspection at the building site, markings shall be checked to ensure that the correct products have been supplied and that they are used in accordance with the conditions in this approval and associated documents. Further the product shall be accompanied by a manufacturer's assurance, certifying that the product has been manufactured in accordance with the documents on which this approval is based.

Manufacturing place

Production control includes the following place: BLS Industries AB, Södra Dragongatan 15, 271 39 Ystad, Sweden.

Marking

The products are to be marked at the factory.

The marking consists of a text on every product and packing supplied and includes:

On product and packing:

Distributor	PURUS
Product name	Trade name
Product code/RSK-no.	number
Boverket's registered trademark	Ψ
Certification body	RISE
RISE accreditation number	1002
Inspection body	DTI

Product is also marked with:

Consecutive manufacture year/month of production year/month
Approval number 0077/00

Basis for assessment/approval

Report 270-9-0831A-55, 270-9-0831B-55, 270-9-0831C-55, 732649-1 and 962948, Rev. 1 from DTI Danish Technological Institute.

Report P901641-15B and P901641-15C from SP Technical Research Institute of Sweden.

Comments

Installation instructions shall be delivered in each package.

Those floor gullies are approved according to standard SS-EN 1253-1, except for maximum flow (1,4 l/s) for Brage Mini 110.

The removable water trap needs to be cleaned regularly.

This approval supersedes the previous approval with the same number dated 2015-12-10.



Validity

Valid through 2026-01-27.

The validity of this approval expires when the characteristics included in this approval shall be CE-marked according to the Construction Products Regulation (EU) 305/2011.

Ronald Green

This is a translation from the Swedish original document. In the event of any dispute as to its content, the Swedish text shall take precedence.