Haulotte

STAR 6 - STAR 13

Operator's manual

STAR 6 - STAR 13

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A- Foreword

You have just purchased a HAULOTTE® product and we would like to thank you for your business.
The Aerial Work Platform is a mechanical device primarily designed and manufactured with the intent to position people with the necessary tools and material to overhead elevated temporary workplaces. All other uses or alterations/ modifications to the aerial work platform must be approved by HAULOTTE®.
This manual shall be considered a permanent component of the machine and shall be kept with the aerial work platform in the designated Manual Holder, at all times.
Safe operation of this product can only be assured if you follow the operating instructions contained in this manual. To ensure proper and safe use of this equipment, it is strongly recommended that only trained and authorized personnel operate and maintain the aerial work platform.
We would particularly like to draw your attention to 2 essential points :

- Comply with safety instructions.
- Use the equipment within the specified/published performance limits.

With regard to the designation of our equipment, we stress that this is purely for commercial purposes and not to be confused with the technical specifications. Only the specifications in this manual should be used to study the suitability of the equipment for the intended use.
This operator's manual is specific to the HAULOTTE® products listed on the cover page of this manual.

Original language and version :

Manuals in English and French are the original instructions. Manuals in other languages are translations of the original instructions.

The operator's manual does not replace the basic training required for equipment operators. HAULOTTE® has compiled this manual to assist in safe and efficient operation of the products covered in the manual.
The manual must be available to all operators and must be kept in a legible condition. Additional copies can be ordered from HAULOTTE Services®.
Stay Safe and keep working with HAULOTTE® !

A- Foreword

1 - User responsibility

1.1 - OWNER'S RESPONSIBILITY

The owner (or hirer) has the obligation :

- To inform operators of the instructions contained in the Operator's Manual.
- For applying the local regulations regarding operation of the machine.
- To replace all manuals or decals that are either missing or not legible. Additional copies can be ordered from HAULOTTE Services®.
- To establish a preventive maintenance program in accordance with the manufacturer's recommendations, taking into account the environment and severity of use of the machine.
- To perform periodic inspections in accordance with HAULOTTE® recommendations and local regulations.

All malfunctions and problems identified during the inspection shall be corrected before the aerial work platform is returned to service.

1.2 - EMPLOYER'S RESPONSIBILITY

The employer has the obligation :

- To authorize the operator to use the machine.
- To inform and familiarize the operator with the local regulations.

Forbid anyone from operating the machine if :

- Under the influence of drugs, alcohol, etc.
- Subject to fits, loss of motor skills, dizziness, etc.

1.3 - TRAINER'S RESPONSIBILITY

The trainer must be qualified to provide training to operators in accordance with applicable local regulations. The training must be given in an obstacle-free area until the trainee is considered competent as defined by the training program undertaken.

1.4 - OPERATOR'S RESPONSIBILITY

The operator has the obligation to :

- Read and understand the contents of this manual and familiarize himself with the decals affixed on the machine.
- To inspect the machine before use according to HAULOTTE®'s recommendations..
- Inform the owner (or hirer) if the manual or any decals are missing or are not legible.
- To inform of any malfunctioning of the machine.

The operator shall ensure that frequent inspections were conducted by the owners and the operator may only operate the machine for the purpose intended by the manufacturer.

Only authorized and qualified operators may operate HAULOTTE® machines.

All operators must become familiar with and fully understand the emergency controls and be able to operate the machine in an emergency.

The operator has the obligation to stop using the machine in the event of malfunction or safety problems on the machine or in the work area and report the problem immediately to his/her supervisor.

2 - Safety

2.1 - SAFETY INSTRUCTIONS

2.1.1 - Misuse Hazards

- Do not use the machine for any other purpose than to position people, their tools and material to the overhead/elevated temporary work places.
- Do not use the machine as a crane, material lift or elevator. Only use the machine as it was intended.
- Do not attach overhanging loads when raising or lowering the platform.
- Do not tie the platform to an adjacent fixed or mobile structure.
- Do not use/operate the machine when alone. A survey person or immediate Supervisor must be present on the ground in case of emergency.
- Do not use a faulty or poorly maintained machine. Remove defective/damaged machine from service.
- Do not climb onto the compartment covers of the machine.
- Do not replace items critical to machine stability with items of different weight or specification.
- Do not replace factory-installed tires with tires of different specifications or ply rating.
- Do not alter or disable machine components that in any way affect safety and stability.
- Do not disable the safety devices.
- Do not deface, modify or obscure any decals or markings on the aerial work platform.

2.1.2 - Falling Hazards

To enter or exit from the platform :

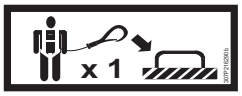
- The machine must be completely stowed.
- Face the machine to access the entry opening to the platform.
- Keep 3 points of contact (both hands and a foot) on the steps and the guardrail.

Before commencing operation :

- Ensure that guard rails are correctly installed and secured.
- Ensure that gate or sliding bar is in it's proper closed position.
- Remove oil or grease from the steps, floor, handrail and the guardrails.
- Clear the platform floor free of debris.

When in the platform :

- Occupants must wear a safety harness, in accordance with local regulations. Attach the lanyard to the designated fall restraint anchor provided in the platform.
- The correct use of the harness requires the lanyard to be connected to an anchorage point designated by the decals. Refer to this decal located on the platform.
- Hold on securely to the guardrails.



- Always keep your feet firmly on the floor of the platform.
- Do not sit, stand, or climb on the platform guard rails.
- Work only within the platform guardrails area and do not lean over guardrails to perform work.
- Do not exit the platform until it is in the completely stowed position.
- Do not use the guardrail as a means of access to climb in or out of the platform.

2.1.3 - Overturning / Tip-over Hazards

Before positioning and operating the machine :

- Ensure that the surface is capable of supporting the machine weight including the rated capacity. Check the load bearing capacity of the supporting ground.

- Do not exceed the maximum rated capacity that includes the weight of both material and allowed number of occupants. Do not exceed the allowable number of occupants.
- Place the loads uniformly distributed on the platform floor.

- Do not increase the working height (using extensions, ladder, etc.).
- Do not place ladders or scaffolds in the platform or against any part of this machine.
- Do not use the machine in winds exceeding the permissible limit.
- Do not increase the surface area of the platform exposed to wind. This includes adding panels, mesh, banners. Be aware when working with materials with a large surface area. This will add to the wind load on the machine.

- Do not raise the platform or drive with mast raised on inclines exceeding the rated slope.
- Do not drive the machine on slopes or grades exceeding the specified limits.

- Do not replace components critical to stability with components of different weight or specification.
- Do not use the machine with material or objects hanging from the guardrails or the platform.
- Do not pull or push towards any object outside of the platform. Do not exceed the maximum allowable side force stated in the performance specifications.

- Do not use the machine to support any external structure.
- Do not use the machine to tow other machines or to drag materials.

A- Foreword

Using a machine on a slope

Do not exceed the slope limit for each operation. Section B 4.1 - Technical specifications.

While machine is on a slope, take extra precautions :

- **to make sure that the machine does not over steer.**
- **to make sure there is NO loss of traction causing machine movement.**

Gradeability :

- Driving UP or DOWN a slope in stowed position.

Sideslope :

- Driving in stowed position across a slope.

Rated slope :

- Operating with platform elevated.

- If the tilt alarm sounds with the platform uphill : Completely retract the mast to the stowed position.
- If the tilt alarm sounds with the platform facing downhill : Completely retract the mast to the stowed position.
- While driving on a slope:
  - Always orientate the machine in the direction of the slope.
  - Always fully retract the mast.
  - Do not travel down slopes in high speed.
  - Do not drive fast in narrow or cluttered areas. Keep speed under control while making turns or sharp bends.

A- Foreword

WIND : The aerial work platform can operate up to a maximum wind speed as indicated in the specifications. To identify the local wind speed, use the Beaufort scale below, use a wind gauge or an anemometer.

N.B.-:-THE BEAUFORT SCALE OF WIND FORCE IS ACCEPTED INTERNATIONALLY AND IS USED WHEN COMMUNICATING WEATHER CONDITIONS. A WIND SPEED RANGE AT 10 M (32 FT 9 IN) ABOVE FLAT, CLEAR LAND IS ASSOCIATED WITH EACH DEGREE.

Beaufort scale

Force	Meteorological description	Observed effects	m/s	km/h	mph
0	Calm	Smoke rises vertically.	0 - 0,2	0 - 1	0 - 0,62
1	Very light breeze	Smoke indicates the wind direction.	0,3 - 1,5	1 - 5	0,62 - 3,11
2	Light breeze	Wind felt on the face. Leaves rustle. Weather vanes turn.	1,6 - 3,3	6 - 11	3,72 - 6,84
3	Slight breeze	Leaves and small twigs in constant motion. Flags move slightly.	3,4 - 5,4	12 - 19	7,46 - 11,8
4	Nice breeze	Raised dust and loose papers. Small branches are moved.	5,5 - 7,9	20 - 28	12,43 - 17,4
5	Nice breeze	Small trees in leaf to sway. Crested wavelets form on inland waterways.	8,0 - 10,7	29 - 38	18,02 - 23,6
6	Cool wind	Large branches in motion. Power lines and chimneys 'sing'. Umbrellas used with difficulty.	10,8 - 13,8	39 - 49	24,23 - 30,45
7	Near gale	Whole trees in motion. Inconvenience felt when walking against wind.	13,9 - 17,1	50 - 61	31 - 37,9
8	Gale	Some branches break. Generally we cannot walk against the wind.	17,2 - 20,7	62 - 74	38,53 - 45,98
9	Strong gale	The wind causes slight damage to buildings. Tiles and chimney stacks are blown off.	20,8 - 24,4	75 - 88	46,60 - 54,68

2.1.4 - Electric Shock Hazards

The machine is not electrically insulated and does not provide protection from contact or proximity to electrically charged conductors.

Always position the lift at a safe distance from electrically charged conductors to ensure that no part of the machine is within an unsafe area.

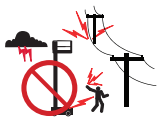
Respect the local rules and the minimum safety distance from power lines.

Minimum safe approach distances

Electric voltage	Minimum safety distance	
	Mètre	Feet
0 - 300 V	Avoid contact	
300 V - 50 kV	3	10
50 - 200 kV	5	15
200 - 350 kV	6	20
350 - 500 kV	8	25
500 - 750 kV	11	35
750 - 1000 kV	14	45

N.B.-:-USE THIS TABLE EXCEPT WHERE LOCAL REGULATIONS INDICATE OTHERWISE.

- Do not operate the machine when close to live power lines, consider the movement of the machine and the sway of the electric power lines particularly in windy conditions.
- Do not operate the machine during lightning, thunderstorms, snow/ice or any weather condition that could compromise operator safety.
- Do not use the machine as a ground for welding.
- Do not weld on the machine without first disconnecting the battery terminals.
- Always disconnect ground cable first.
- The machine must not be used while charging the batteries.
- When using the AC power supply, ensure it is protected with a circuit breaker and residual current device.



Keep away from the machine if it contacts energized power lines. Personnel on the ground or in the platform must not touch or operate the machine until energized power lines are shut off.

A- Foreword

2.1.5 - Explosion / Fire Hazards

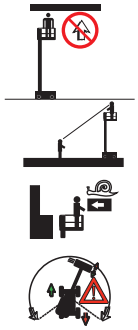
Always wear protective clothing and eye wear when working with batteries and power sources/systems.

N.B.-:-ACID IS NEUTRALIZED WITH SODIUM BICARBONATE AND WATER.

- Do not work on or operate a machine in an explosive or flammable atmosphere / environment.
- Do not touch hot components.
- Do not bridge the battery terminals with metallic objects.
- Do not service the battery in proximity of spark, open flame, lit cigarettes.
- ALWAYS avoid contact with battery acid. Battery acid causes serious burns and should be kept away from skin or eyes. If contact occurs, flush with water and consult a physician immediately.

2.1.6 - Crushing / Collision Hazards

When in the platform :



- Check the work area for overhead clearance, for any obstacles besides and below the platform when raising/lowering the platform and or before driving.
- During movement, keep all the parts of the body inside the platform. Hold onto the guardrails on the opposite side to any surrounding structures. Take care to avoid trapping hands whilst holding the guardrails.
- Always cordon off the area around the base of the machine to keep personnel and other equipment away from the machine while in use.
- Warn personnel not to work, stand, or walk under a raised boom/platform.
- Do not drive in reverse direction (opposite the field of vision).
- Always ensure that the chassis is never driven any closer than 1 m (3 ft 3 in) to holes, bumps, slopes, obstructions, debris and ground coverings that may hide holes and other dangers.
- Keep non-operating personnel at least 5 m (16 ft 5 in) away from the machine when driving.
- Be aware of driving direction.
  - Check the driving direction with the help of the red or green arrow on the chassis relative to the red and green arrows on the platform control box.
  - Also note that when changing the driving direction (Forward <> Reverse) the joysticks or switches must return to the neutral position before reversing the drive direction and for movement to occur.

- When driving, position the platform so as to provide the best possible visibility and to avoid any blind spots.
- Hold on securely to the guardrails.
- Occupants must wear a safety harness, in accordance with local regulations. Attach the lanyard to the designated fall restraint anchor provided in the platform.
- Lanyard must be attached to the designated anchorage point.
- Avoid contact with fixed or mobile obstacles (other machines).
- Other machines (crane, aerial work platform, etc.) operating in the work area increase the risk of crushing or collision. Restrict the operation of machines moving within the aerial work platform work area.
- Take into consideration the stopping distance, reduced visibility and blind spots of the machine.
- Limit travel speed to suit the ground surface condition, slope (incline), and people in the vicinity.

2.1.7 - Uncontrolled movement Hazards

Do not use a damaged or malfunctioning machine.
Be aware of uncontrolled movement and always respect the following :

- Maintain clearance from high voltage lines.
- Maintain clearance from generators, radar, electromagnetic fields.
- Never expose the batteries or electrical components to water (high pressure washer, rain).
- Never tow the machine over extended distances.
- In case of a machine breakdown, it is possible to tow short distance to load it onto a trailer.
- Never leave the hydraulic cylinders fully extended before switching off the machine, or when stationary for an extended period of time.
- Retract the mast to the stowed position.
- Select a safe parking location, on a firm level surface, clear of obstruction and traffic.
- Ensure all compartments are closed and secured.
- Chock the wheels.
- Operator must remove the foot from the Foot Switch when any movement has ceased (For Japan only).

While machine is on a slope, take extra precautions :

• to make sure that the machine does not over steer.

• to make sure there is NO loss of traction causing machine movement.

3 - Safety inquiries

Inquiries relating to design criteria/specifications of a product, standards compliance, or overall machine safety should be sent to the HAULOTTE® PRODUCT SAFETY department.

Each inquiry or request should include all relevant information; including contact name, telephone number, mailing address, email address, plus the machine model and serial number.

The HAULOTTE® Product Safety department will evaluate each request/inquiry and will provide a written response.

4 - Incident notification

Notify HAULOTTE® immediately when a HAULOTTE® product has been involved in an incident/ accident leading to personal injury or death, or when there is a major property damage.

HAULOTTE Group - EUROPE Product Safety Department	HAULOTTE Group - Australia, India and Asia Product Safety Department	HAULOTTE Group - North & South America Product Safety Department
Address : La Péronnière - BP 9 - 42152 L'Horme - France	Address : No.26 Changi North Way - Singapore 498812 - Singapore	Address : 3409 Chandler Creek Rd. - Virginia Beach, VA 23453 - United States
Tel : +33 (0)4 77 29 24 24	Tel : +65 6546 0123	Tel : +1 757 689 2146
Email : ProductSafety@haulotte.com	Email : ProductSafety@haulotte.com	Email : ProductSafety@haulotte.com

5 - Compliance

5.1 - PRODUCT INFORMATION

Without the written permission from Haulotte, modifying a HAULOTTE® product is a Safety concern. Any modification may violate Haulotte design parameters, local regulations and industry standards.

If you desire a modification to the product, submit a request in writing to HAULOTTE®.

With the utmost care to ensure enhanced reliability and greater safety of the HAULOTTE® products, it is pertinent that when a "Service or Safety Bulletin" is issued, action is taken immediately. Once the bulletin has been addressed, make sure that the completed form is submitted to HAULOTTE®.

Do not hesitate to contact HAULOTTE Services®, should you have any questions relating to the issued bulletin(s) or with questions on the policy itself.

5.1.1 - Change of Ownership Notification

It is important and necessary to keep HAULOTTE Services® updated with current ownership of the machine. This way, HAULOTTE® will be able to provide the necessary support for the product. If you have sold or transferred this machine(s); it is your responsibility to notify HAULOTTE Services®. It is not required to include Lessees/Renters of Leased/Rented machines on this form.

Use the HAULOTTE® Product Status Notification form to report scrapped, stolen, missing or recovered machine(s).

5.1.2 - Owner information update form

Owner information update form	
Complete this form and mail or fax it to :	
HAULOTTE® subsidiary Name :	Address 1 :
Fax :	Address 2 :
e.mail address :	Address 3 :
Product information :	
Model :	Machine serial number :
Owner / Servicing information : Do not include leased or rented units in this form	
Current product owner 1 :	Current product owner 2 :
Name :	Name :
Company :	Company :
Address 1 :	Address 1 :
Address 2 :	Address 2 :
Country :	Country :
Phone :	Phone :
Date of ownership :	Date of ownership :
Signature :	Signature :
Date :	Date :
Company stamp is mandatory :	Company stamp is mandatory :
Check here if the machine has been permanently removed from service (scrapped). The manufacturer's nameplate must be removed and returned to HAULOTTE Group when the unit is removed from service.	
Reason for removal :	

5.2 - PRODUCT SPECIFICATIONS

HAULOTTE® cannot be held liable for any changes to the technical characteristics/ specifications contained in this manual. HAULOTTE® has a continuous improvement policy in place for its product range. Given this policy, the Company reserves the right to modify products technical characteristics / specifications without notice.

Certain options/accessories can modify the machine's operating characteristics and its' associated safety. If your machine was originally delivered with options fitted, replacing a safety component associated with a particular option does not require any particular precaution other than those associated with the installation itself (static test).

Otherwise, it is essential to follow the manufacturer's recommendations as stated below :

- Installation by authorised HAULOTTE® personnel only.
- Update the manufacturer's identification plate.
- Have stability tests carried out by a certified agency/competent person.
- Ensure decals are updated.

A- Foreword

Notes

1 - General safety

1.1 - INTENDED USE

Do not operate the product in the following situations :

- On soft, unstable or cluttered ground.
- With wind blowing faster than the permissible limit.
  - Check the allowable wind speed specified in the performace specifications tabulation.
  - Consult the Beaufort scale.
- Close to power lines. Keep a safe distance.
- If the machine is stored at a temperature out of range - 20°C / + 50°C (- 4°F / + 122°F).
- In an explosive atmosphere / environment.
- During storms.
- In the presence of strong electromagnetic fields.

N.B.-:-USE THE MACHINE UNDER "NORMAL" CLIMATIC CONDITIONS. IF YOU NEED TO USE THE MACHINE IN CLIMATIC CONDITIONS LIKELY TO CAUSE DETERIORATION (EXTREME : HUMIDITY, TEMPERATURES, SALINITY, CORROSIVENESS, ATMOSPHERIC PRESSURE), CONTACT HAULOTTE SERVICES®. REDUCE INTERVALS BETWEEN SERVICING.

N.B.-:-WHILE THE MACHINE IS NOT IN USE, CARE MUST BE TAKEN TO BRING THE MACHINE TO THE FULLY STOWED POSITION. ENSURE THAT THE MACHINE IS LOCKED IN A SECURE LOCATION, AND THE CONTROL KEY IS REMOVED TO PREVENT UNAUTHORISED USE OF THE MACHINE.

B- Familiarization

1.2 - DECAL CONTENT

Decals are provided to alert the user of hazards inherent with the Aerial Work Platforms.

Decals provide the following information :

- The level of severity.
- The specific hazard.
- A method to avoid, suppress or reduce the hazard.
- Descriptive text (where required).

Familiarize yourself with the decals and the hazard severity levels.
Decals must be kept in good legible condition.
Familiarize yourself with the decals and their respective color codes.
Additional decals can be ordered from HAULOTTE Services®.

CE and AS standards

ANSI and CSA standards

Marking	Description
1	Hazard symbol
2	Level of severity
3	Avoidance symbol pictorial
4	Avoidance text

B- Familiarization

1.3 - SYMBOLS AND COLORS

Symbols and colors are used to alert the operator of safety precautions and/or to highlight important safety information.

The following safety symbols are used throughout this manual to indicate specific hazards and the hazard severity level when operating or maintaining the Aerial Work Platform.

Symbol	Description
	Danger : Risk of injury or death
	Caution : Risk of material damage
	Prohibited action
	Reminder to use good practice or follow pre-operation checks
	Cross-reference to another part of the manual
	Cross-reference to another manual
	Cross-reference to repair (contact HAULOTTE Services®)
N.B. :	Additional technical information

1.4 - LEVEL OF SEVERITY

Color	Title	Description
	DANGER	Danger : Indicates a hazardous situation which if not avoided, WILL result in death or serious injury.
	WARNING	Warning : Indicates a hazardous situation which if not avoided, COULD result in death or serious injury.
	CAUTION	Caution : Failure to comply could result in minor or moderate injury.
	NOTICE	Notice : Indicates recommended practices if not followed, may result in a malfunction or damage the machine or its components.
	PROCEDURE	Procedure : Indicates a maintenance operation.

B- Familiarization

1.5 - SYMBOLS LEGEND AND DEFINITIONS

Symbols are used throughout this manual to depict hazards, avoidance measures and indicate when information is required.
Refer to the following table to familiarize yourself with these symbols.

Symbol	Description	Symbol	Description	Symbol	Description
	Body crushing hazard		Foot crushing hazard		High pressure fluid ejection hazard
			Hand crushing hazard		Entanglement hazard
			Health/safety hazards related to chemicals		Health-damaging effects from hot work environment
	Electrical contact or lightning strike		Burns and scalds from contact with flames, explosion or radiation from heat sources		Injury from Electric arcs - Energy supply disconnecting devices - Batteries fire, emissions, etc
	Risk of operator(s) falling		Tip over due to excessive loading / wind load and excessive ground slope		Relate and coordinate directional arrows on the chassis with those on the control box
	Do not put foot in this area		Do not put your hand in this area		Keep away from product working area
	Never expose batteries and electrical component to high pressure washer		Ensure entry drop rail is down		
	Flames prohibited		Maintain safe clearance from high voltage electrically charged conductors as described in manual - Do not use in thunderstorms		Overload
	Refer to operator manual		Safety belt		Use appropriate lanyard attached to dedicated anchor point.
	Wheel pressure		Enable switch		Use safety prop before attempting any maintenance work
	Tow point		Tie down point		Lift point
	Keep away from hot surfaces		Wear protective equipment		

B- Familiarization

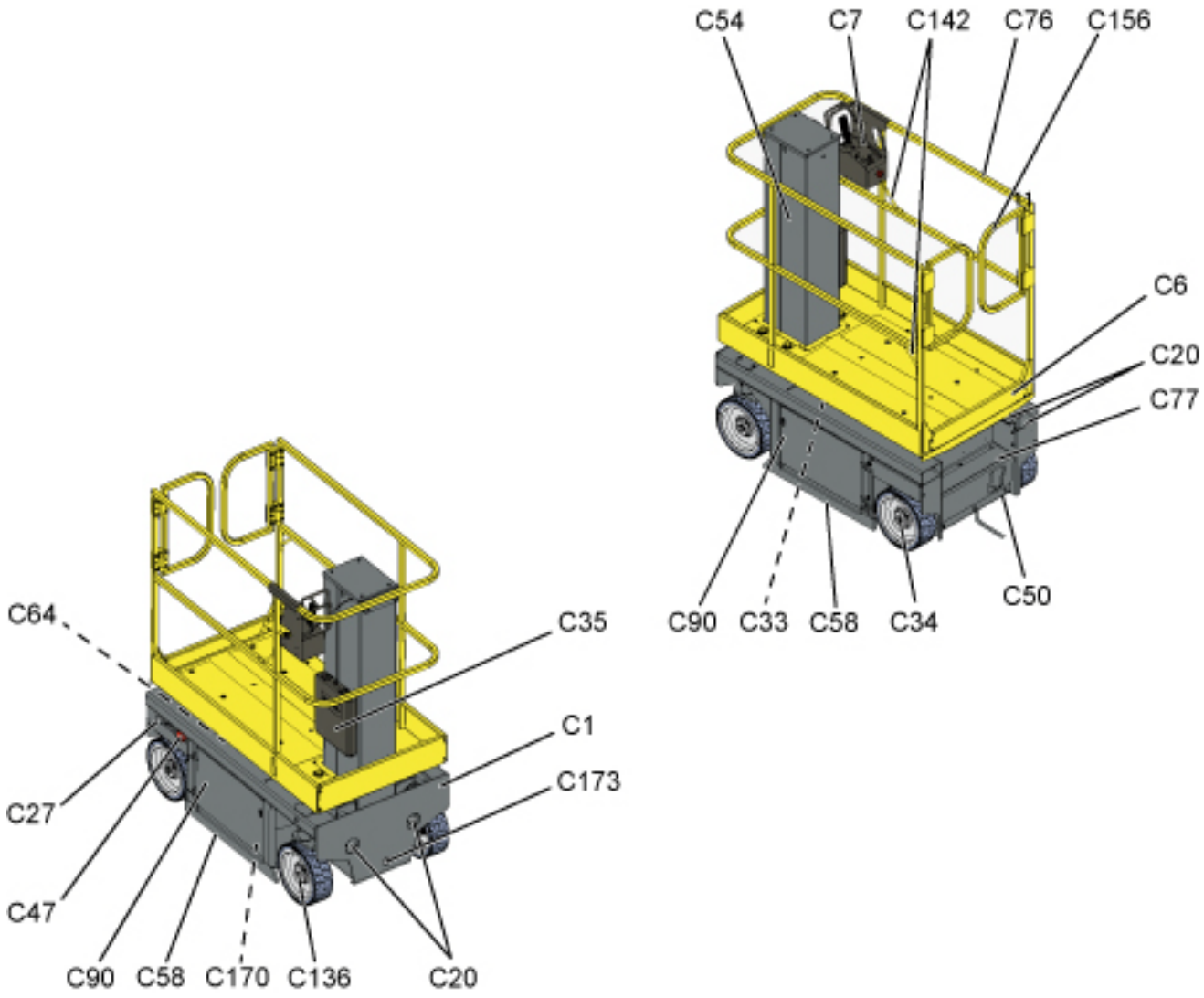
2 - Models description

Regulations	Models
ANSI and CSA standards	STAR 13
CE, AS and EAC standards	STAR 6

3 - Primary machine components

3.1 - LAYOUT

STAR 6 - STAR 13



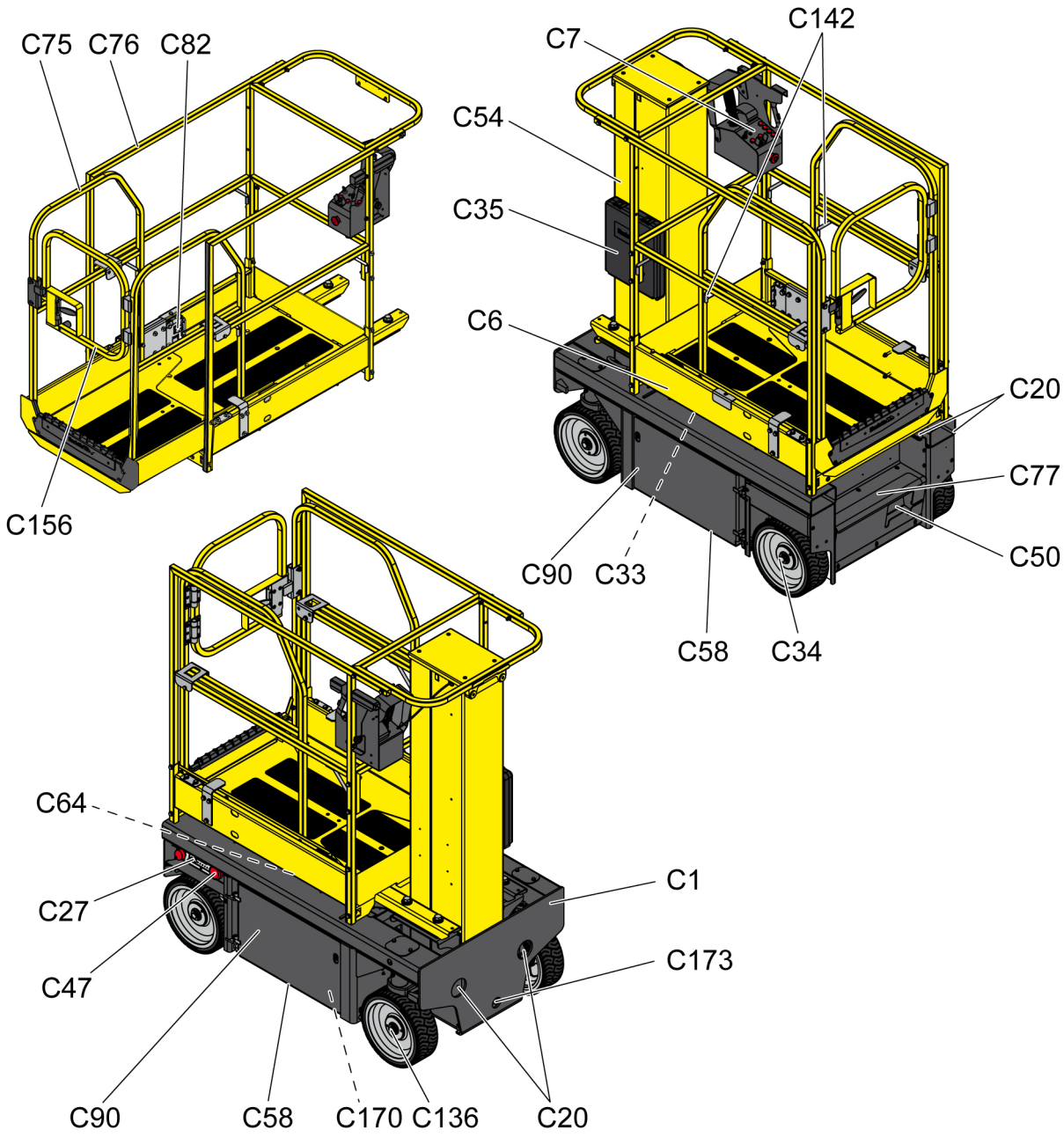
B- Familiarization

Marking	Description	Marking	Description
C1	Chassis	C58	Pothole protection
C6	Platform	C64	Tilt sensor
C7	Platform control box	C76	Guardrail
C20	Tie-down (and/or forklift loading)	C77	Platform access step
C27	Ground control box + Universal plug	C90	Battery bay (block)
C33	Counterweight	C136	Front steer wheels
C34	Rear drive wheels	C142	Lanyard attachment points
C35	Document holder	C156	Platform entry
C47	Battery isolation switch	C170	Brake release switch
C50	Battery charger socket	C173	Emergency lowering valve
C54	Telescopic mast		

Universal plug

B- Familiarization

STAR 6 - STAR 13 with platform extension



B- Familiarization

Marking	Description	Marking	Description
C1	Chassis	C64	Tilt sensor
C6	Platform	C75	Extension deck
C7	Platform control box	C76	Guardrail
C20	Tie-down (and/or forklift loading)	C77	Platform access step
C27	Ground control box + Universal plug	C82	Unlock pedal extension deck
C33	Counterweight	C90	Battery bay (block)
C34	Rear drive wheels	C136	Front steer wheels
C35	Document holder	C142	Lanyard attachment points
C47	Battery isolation switch	C156	Platform entry
C50	Battery charger socket	C170	Brake release switch
C54	Telescopic mast	C173	Emergency lowering valve
C58	Pothole protection		

Universal plug

B- Familiarization

3.2 - MAINTENANCE SUPPORT

The maintenance stand must be in place before any maintenance operation is begun.

Placing the machine in maintenance configuration :

- Raise the telescoping mast upto 1,20 m (3 ft 11in).
- Insert the safety prop (1) in the hole to lock the mast.

Ensure that the safety prop is properly positioned.

- Push the E-stop button to cut off the electricity supply.

Putting in use position :

- To put back the machine into its normal operation, reverse the steps used above.

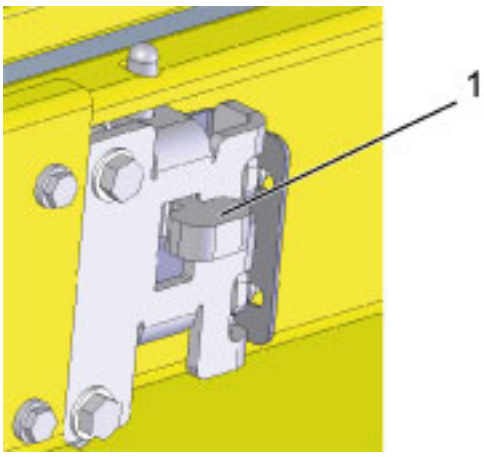
3.3 - EXTENSION DECK (IF FITTED)

N.B.-:-DO NOT LOAD THE EXTENSION DECK, FOR EASE OF MANOEUVRING.

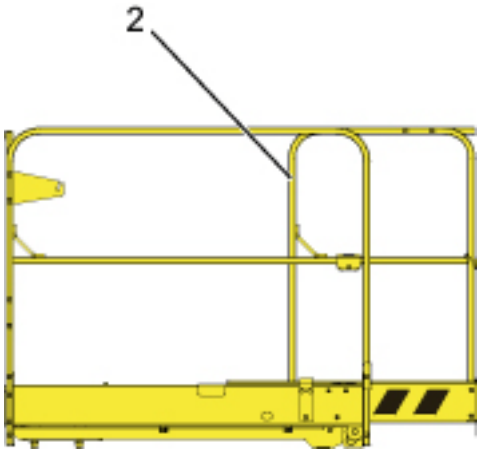
Ensure that gate or sliding bar is in it's proper closed position.

Perform these operations on flat, horizontal ground.

- Press the pedal (1) to release the extension deck lock pin.



- With pedal (1) pressed, push the extension deck guard rails (2) to the extended position.



Make sure that the extension deck is in locked position.

To retract the extension deck, press pedal and pull the extension deck rails inwards to the locked position. Release the pedal.

3.4 - GROUND CONTROL BOX

3.4.1 - Layout

General view

Controls and indicators

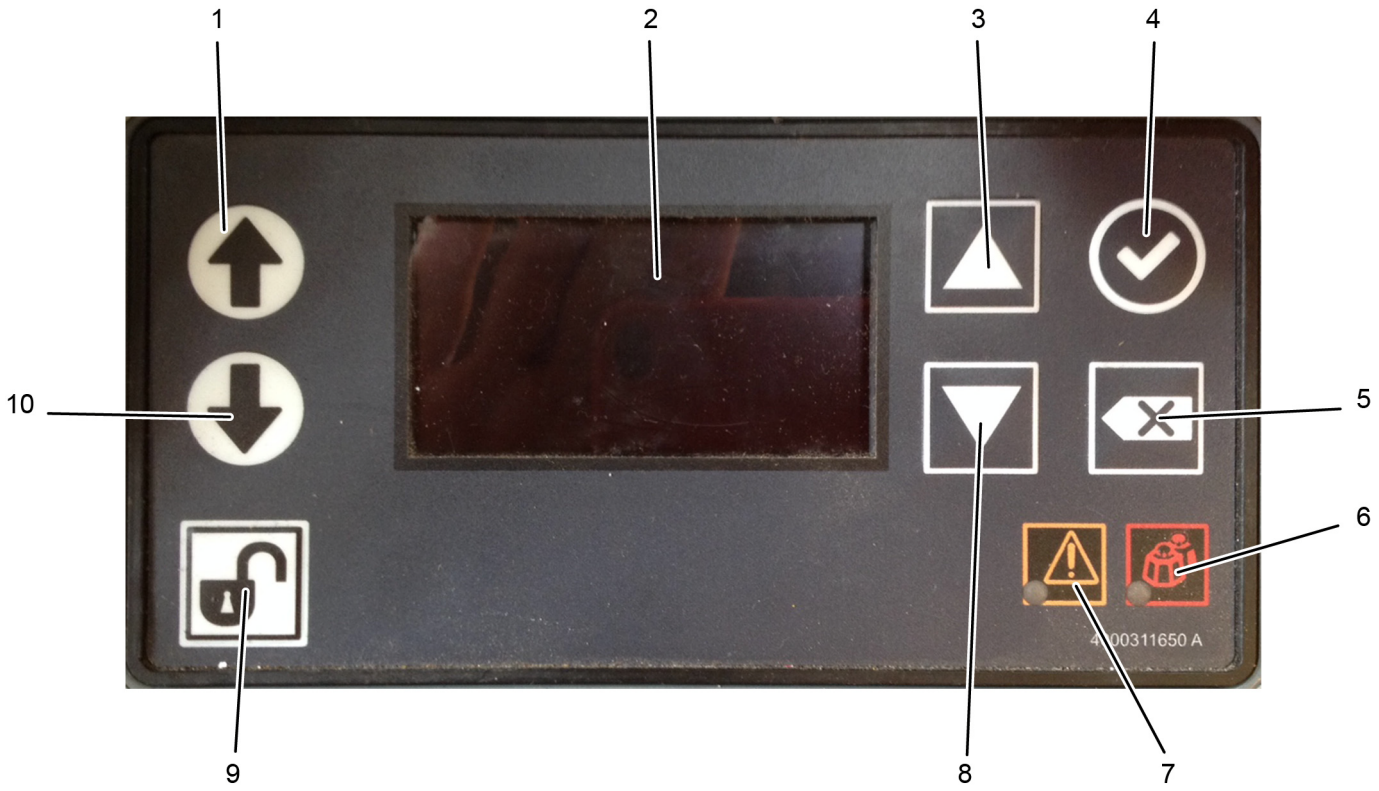
Marking	Description	Function
15	E-stop button	Pulled out : Ground control box energized
		Pushed in : De-energizes control system
43	Horn button[1]	Horn
90	Battery charging indicator	Battery charge status
92	Control box activation key switch	Move upwards : Platform control box energized
		Center : De-energizes control system
		Move downwards : Ground control box energized
105	Beacon light [2]	Move to the right : Activated
		Move to the left : Off
253	Diagnostic tool socket	Connection to the diagnostic tool (HaulotteDiag)

1. For machines fitted with
2. For machines fitted with

3.4.2 - HAULOTTE Activ'Screen

Upon starting and during operation of the machine, the LCD screen "Activ'Screen" located on the ground control box displays in real time the machine operating status.

HAULOTTE Activ'Screen



Controls and indicators

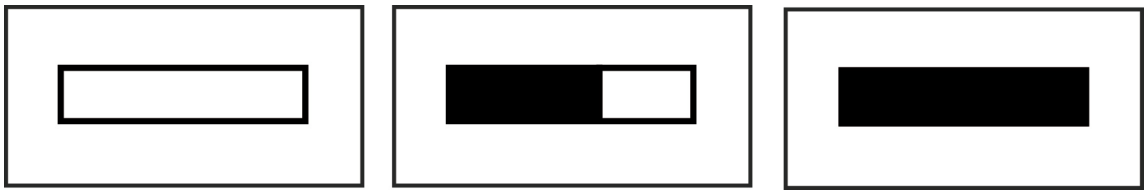
Marking	Description	Function
1	Mast control	Mast lifting
2	LCD screen	Display status of operation of the machine
3	Navigation button	Navigation of menu to select function - Scroll up
4	Confirmation button	Confirmation of the selected function
5	Cancellation button	Go back
6	Platform overload indicator	Not used
7	Machine fault indicator	Constantly lit in the event of an operation malfunction
8	Navigation button	Navigation of menu to select function - Scroll down
9	Enable Switch	Press in and hold : Enable switch
10	Mast control	Mast retraction

3.4.2.1 - LCD screen

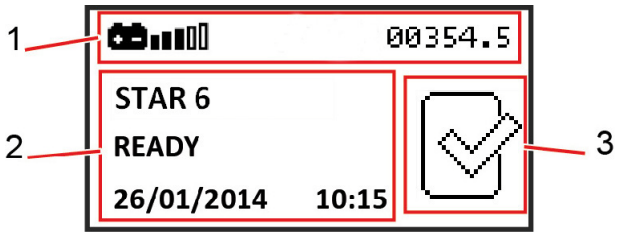
At startup

At startup with the ground or platform controls selected; system initiates a self check :

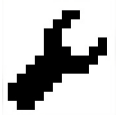
- Bar gets filled up.



- Home screen comes on with status icon of the machine - okay to proceed functioning the controls.

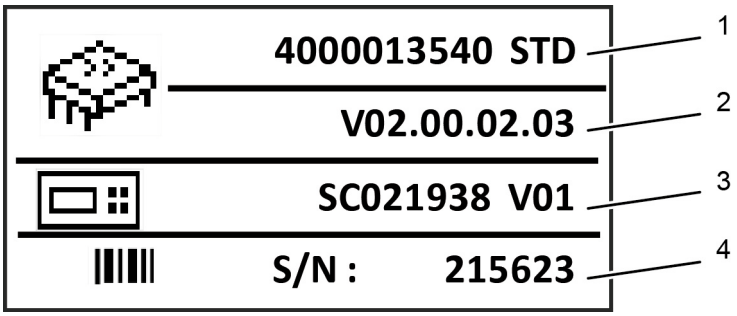


Symbol	Description
1	Information icons
2	Information text
3	Status icon of the machine

Symbol	Description
	Battery status
	Maintenance use
	Fault / alarms
	Hour meter

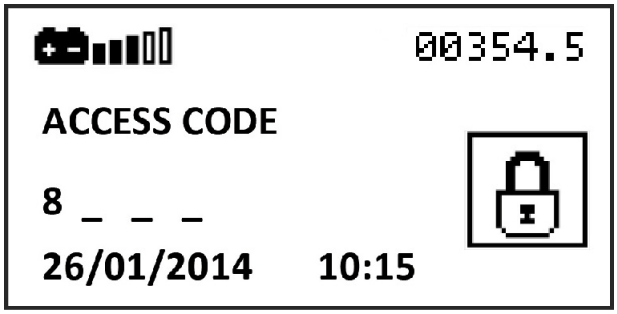
B- Familiarization

- Pressing either one of the buttons  , the following screen shot will be displayed :



Symbol	Description
1	Software part number
2	Software version + Screen software version + Screen version
3	Screen identification + Screen software version
4	Machine serial number displayed

- After again pressing either one of the buttons  , the following screen shot will be displayed
- Access code screen comes on - refer to maintenance manual for entering the access code



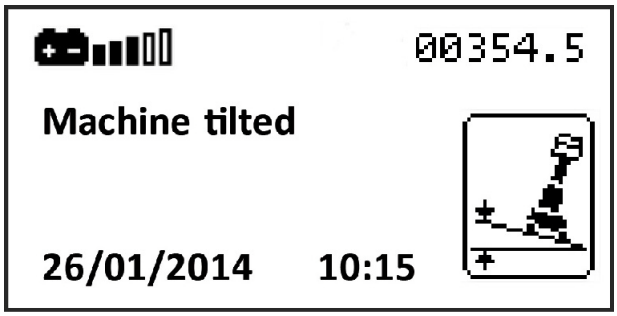
- Validation by pressing on is active only if access code is known and entered - refer to maintenance manual for the procedure for the different level code useage

B- Familiarization

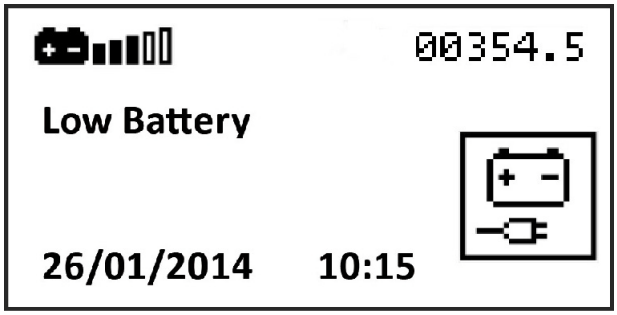
Alarm status

- Alarm status displayed as applicable - samples shown below

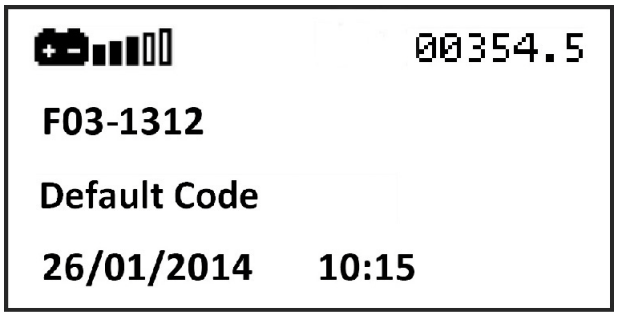
Tilt



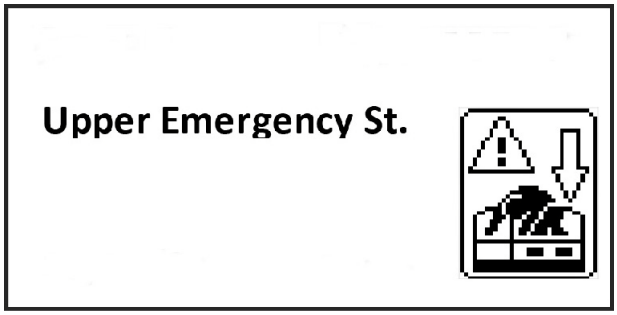
Low battery



Present fault



Platform control box E-stop button pressed in (de-energized)



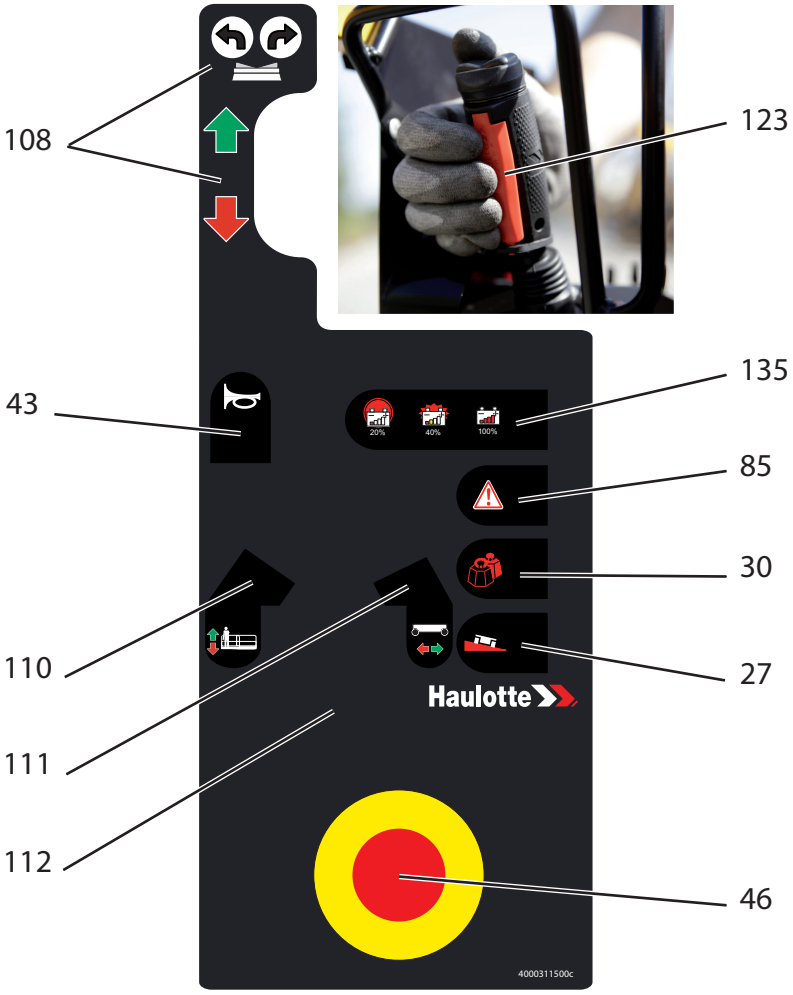
B- Familiarization

Notes

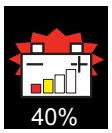
3.5 - PLATFORM CONTROL BOX

3.5.1 - Layout

General view



Controls and indicators

Marking	Name	Description	Function
27	HL800	Tilt indicator	Machine on excessive slope
30	HL802	Overload indicator	Not used
43	SA907	Horn button	Move upwards and hold to activate horn
46	SB802	E-stop button	Pulled out : Platform control box power supply energized
			Pushed in : De-energizes control system
85	HL903	Fault indicator	Faulty or tilting machine
108	SM901	Movement joystick	Move forward : Forward drive or mast lifting
			Move backwards : Reverse drive or mast descent
		Front axle steering selector	Press right side of thumb button : Right-hand steering
			Press left side of thumb button : Left-hand steering
110	HL4203	Mast lifting / descent selection indicator	On : Mast lifting / descent selection activated
			Off : Mast extension / retraction movement is not selected
111	HL100	Driving selection indicator	On : Driving function activated
			Off : Driving movement is not selected
112	SA908	2-position selector	Move to the left : Mast lifting / descent
			Move to the right : Drive and steer movements
123	SA905	Enable Switch	Press in : Associated command is validated
			Release : Associated command movement is halted
135	HL904	Battery charging indicator	 Battery charged
			 Flashing : Batteries have 40 % charge left
			 Constantly on : Batteries have only 20 % charge left

4 - Performance Specifications

4.1 - TECHNICAL CHARACTERISTICS

For USA : The design standard used for manufacturing the machine depends on its date of manufacture.

This changes certain technical features :

- Maximum wind speed allowed.
- Maximum tilt allowed.
- Manual force.

The standard reference written on the manufacturer's plate identifies the features of the machine : ANSI A92.5, ANSI A92.6 or ANSI A92.20

Use the table to select the right Haulotte machine for the job.

CE, AS, EAC, CSA and ANSI A92.20 standards

Machine	STAR 6		STAR 13	
Characteristics - Dimensions	SI	Imp.	SI	Imp.
Maximum working height	5,80 m	19 ft 0 in	5,80 m	19 ft 0 in
Maximum platform height	3,80 m	12 ft 6 in	3,80 m	12 ft 6 in
Total weight	835 kg	1841 lbs	835 kg	1841 lbs
Maximum platform capacity	230 kg	507 lbs	230 kg	507 lbs
Maximum number of occupants	Indoor use : 2 Outdoor use : 1		Indoor use : 2 Outdoor use : 1	
Maximum wind speed	Indoor use : 0 km/h Outdoor use : 45 km/h	Indoor use : 0 mph Outdoor use : 28 mph	Indoor use : 0 km/h Outdoor use : 45 km/h	Indoor use : 0 mph Outdoor use : 28 mph
Manual force	Indoor use : 400 N (90 lbf) Outdoor use : 200 N (45 lbf)		Indoor use : 400 N (90 lbf) Outdoor use : 200 N (45 lbf)	
Gradeability	25 %		25 %	
Maximum side rated slope	1,5°		1,5°	
Maximum longitudinal rated slope	3°		3°	
Maximum load on wheel	631 kg	1391 lbs	631 kg	1391 lbs
Maximum ground pressure of wheel on paved ground	12 daN/cm²		12 daN/cm²	
Drive speed : • Folded machine maximum speed • Unfolded machine maximum speed	 4,5 km/h 0,8 km/h	 2.8 mph 0.5mph	 4,5 km/h 0,8 km/h	 2.8 mph 0.5mph
Maximum freewheel speed during towed operation	4,5 km/h	2.8 mph	4,5 km/h	2.8 mph
Outside turning radius	1,56 m	5 ft 1 in	1,56 m	5 ft 1 in
Inside turning radius	0,14 m	6 in	0,14 m	6 in
Power source - Electric	24 V		24 V	
Battery	2 X 12 V - 120 Ah (C5)		2 X 12 V - 120 Ah (C5)	
Hydraulic tank capacity	6 l	1.6 gal US	6 l	1.6 gal US

B- Familiarization

Machine	STAR 6 with platform extension		STAR 13 with platform extension	
Characteristics - Dimensions	SI	Imp.	SI	Imp.
Maximum working height	5,80 m	19 ft 0 in	5,80 m	19 ft 0 in
Maximum platform height	3,80 m	12 ft 6 in	3,80 m	12 ft 6 in
Total weight	890 kg	1962 lbs	890 kg	1962 lbs
Number of extensions	1		1	
Extension deck length	0,40 m	1 ft 4 in	0,40 m	1 ft 4 in
Maximum extension deck capacity	120 kg	265 lbs	120 kg	265 lbs
Maximum platform capacity	230 kg	507 lbs	230 kg	507 lbs
Maximum number of occupants	Indoor use : 2 Outdoor use : 1		Indoor use : 2 Outdoor use : 1	
Maximum wind speed	Indoor use : 0 km/h Outdoor use : 45 km/h	Indoor use : 0 mph Outdoor use : 28 mph	Indoor use : 0 km/h Outdoor use : 45 km/h	Indoor use : 0 mph Outdoor use : 28 mph
Manual force	Indoor use : 400 N (90 lbf) Outdoor use : 200 N (45 lbf)		Indoor use : 400 N (90 lbf) Outdoor use : 200 N (45 lbf)	
Gradeability	25 %		25 %	
Maximum side rated slope	1,5°		1,5°	
Maximum longitudinal rated slope	3°		3°	
Maximum load on wheel	631 kg	1391 lbs	631 kg	1391 lbs
Maximum ground pressure of wheel on paved ground	12 daN/cm²		12 daN/cm²	
Drive speed : • Folded machine maximum speed • Unfolded machine maximum speed	4,5 km/h 0,8 km/h	2.8 mph 0.5mph	4,5 km/h 0,8 km/h	2.8 mph 0.5mph
Maximum freewheel speed during towed operation	4,5 km/h	2.8 mph	4,5 km/h	2.8 mph
Outside turning radius	1,56 m	5 ft 1 in	1,56 m	5 ft 1 in
Inside turning radius	0,14 m	6 in	0,14 m	6 in
Power source - Electric	24 V		24 V	
Battery	2 X 12 V - 120 Ah (C5)		2 X 12 V - 120 Ah (C5)	
Hydraulic tank capacity	6 l	1.6 gal US	6 l	1.6 gal US

B- Familiarization

ANSI A92.6 standard

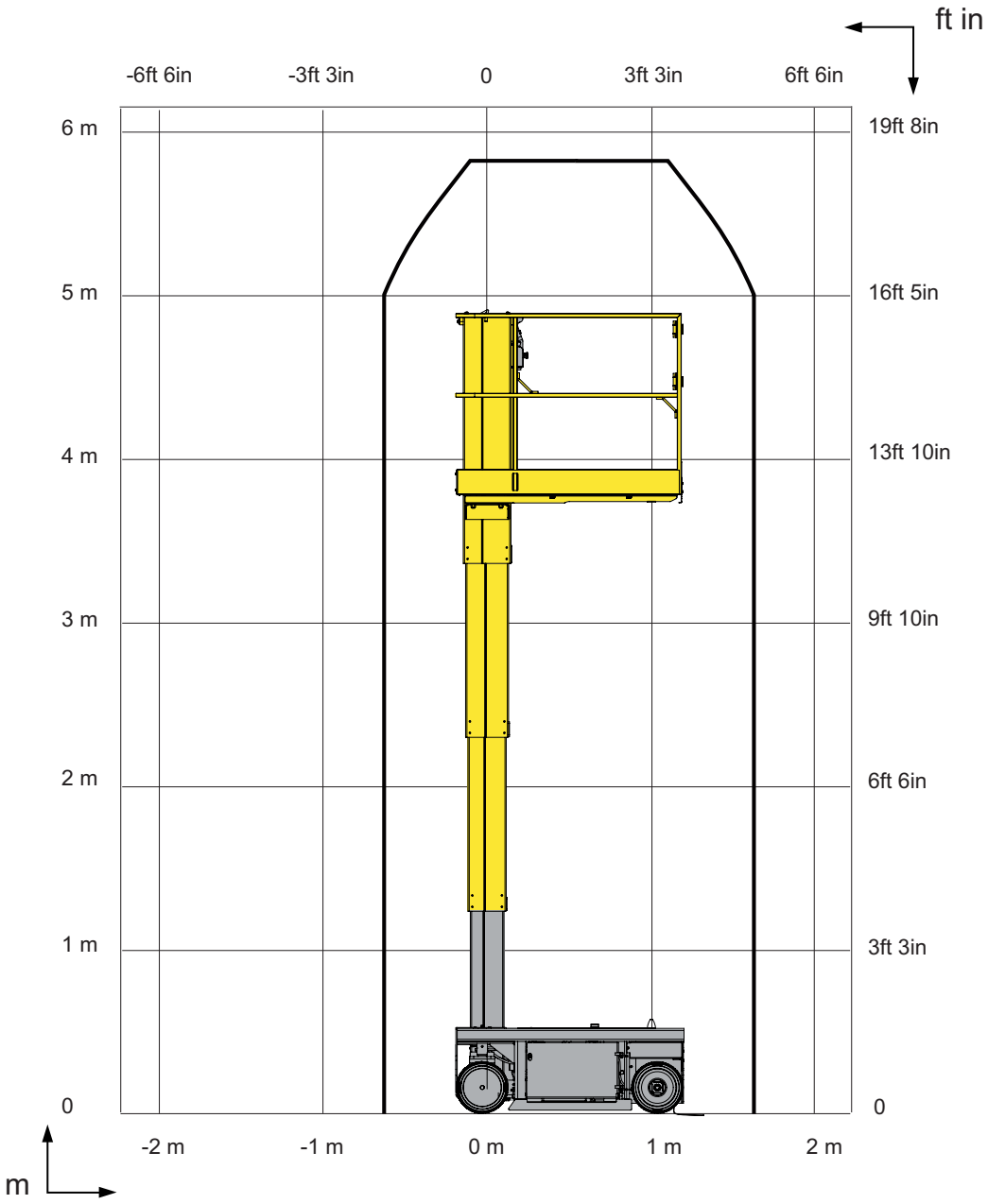
Machine	STAR 13		STAR 13 with platform extension	
Characteristics - Dimensions	SI	Imp.	SI	Imp.
Maximum working height	5,80 m	19 ft 0 in	5,80 m	19 ft 0 in
Maximum platform height	3,80 m	12 ft 6 in	3,80 m	12 ft 6 in
Total weight	835 kg	1841 lbs	890 kg	1962 lbs
Number of extensions	N/A		1	
Extension deck length	N/A		0,40 m	1 ft 4 in
Maximum extension deck capacity	N/A		120 kg	265 lbs
Maximum platform capacity	230 kg	507 lbs	230 kg	507 lbs
Maximum number of occupants	Indoor use : 2 Outdoor use : 1		Indoor use : 2 Outdoor use : 1	
Maximum wind speed	Indoor use : 0 km/h Outdoor use : 45 km/h	Indoor use : 0 mph Outdoor use : 28 mph	Indoor use : 0 km/h Outdoor use : 45 km/h	Indoor use : 0 mph Outdoor use : 28 mph
Manual force	400 N	90 lbf	400 N	90 lbf
Gradeability	25 %		25 %	
Rated slope	0°		0°	
Maximum load on wheel	631 kg	1391 lbs	631 kg	1391 lbs
Maximum ground pressure of wheel on paved ground	12 daN/cm²		12 daN/cm²	
Drive speed : • Folded machine maximum speed • Unfolded machine maximum speed	4,5 km/h 0,8 km/h	2.8 mph 0.5 mph	4,5 km/h 0,8 km/h	2.8 mph 0.5 mph
Maximum freewheel speed during towed operation	4,5 km/h	2.8 mph	4,5 km/h	2.8 mph
Outside turning radius	1,56 m	5 ft 1 in	1,56 m	5 ft 1 in
Inside turning radius	0,14 m	6 in	0,14 m	6 in
Power source - Electric	24 V		24 V	
Battery	2 X 12 V - 120 Ah (C5)		2 X 12 V - 120 Ah (C5)	
Hydraulic tank capacity	6 l	1.6 gal US	6 l	1.6 gal US

B- Familiarization

Notes

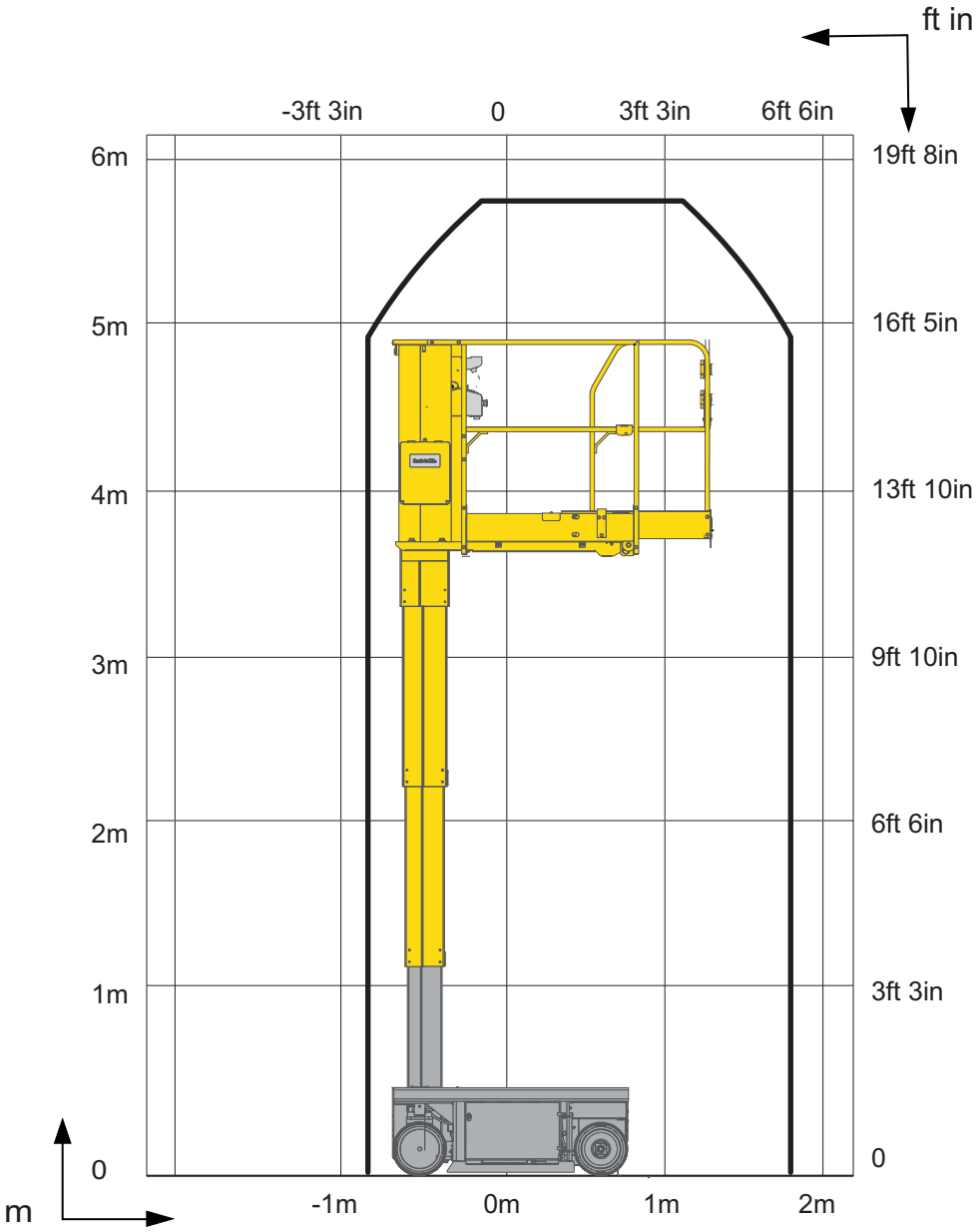
4.2 - WORKING AREA / RANGE OF MOTION

STAR 6 - STAR 13



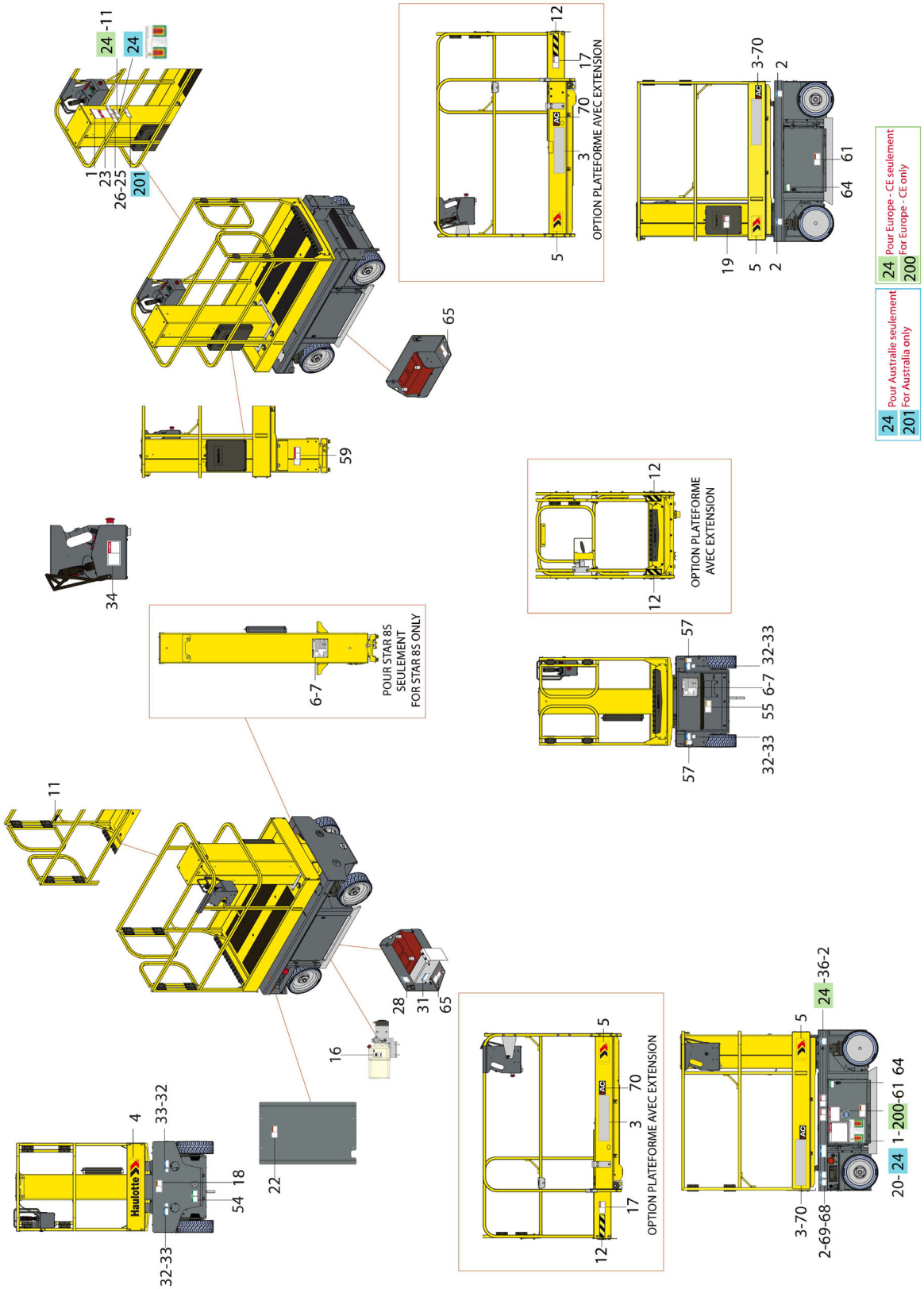
B- Familiarization

STAR 6 - STAR 13 with platform extension



5 - Decals and markings locations

CE and AS standards



B- Familiarization

CE and AS standards

Marking	Color	Description	Quantity	STAR 6
1	Red	Height of the floor and load	2	4000861060
1	Red	Height of the floor and load	2	For STAR 6 with extension only : 4000861050
1	Red	Height of the floor and load	2	For Japan only : 4000498890
2	Blue	Maximum Pressure per Tire - Floor Loading	4	4000814950
2	Blue	Maximum Pressure per Tire - Floor Loading	4	For Japan only : 4000815200
3	Other	Commercial name - Bright machine	2	4000425510
3	Other	Commercial name - Dark machine	2	4000425520
4	Other	Decal HAULOTTE® - Bright machine	1	307P217080
4	Other	Decal HAULOTTE® - Dark machine	1	307P224740
4	Other	Decal HAULOTTE® - Red machine	1	307P220360
5	Other	Decal HAULOTTE® - Bright machine	2	4000425360
5	Other	Decal HAULOTTE® - Dark machine	2	4000425370
5	Other	Decal HAULOTTE® - Red machine	2	4000425380
6	Other	Identification plate	1	4000700140
6	Other	Identification plate	1	For Japan only : 4000572280
11	Other	Lanyard attachment points	2	307P216290
11	Other	Lanyard attachment points	4	For STAR 6 with extension only : 307P216290
12	Other	Material risk - Yellow and black adhesive tape	2	For STAR 6 with extension only : 4000478920
12	Other	Material risk - Yellow and black adhesive tape	2	For STAR 6 with extension only : 4000424630
16	Other	Max and min oil level	1	307P221060
17	Red	Risk of crushing	2	For STAR 6 with extension only : 4000272910
18	Orange	Hand crushing hazard - Risk of crushed hands	1	4000024890
19	Red	Operation instructions	1	4000025140

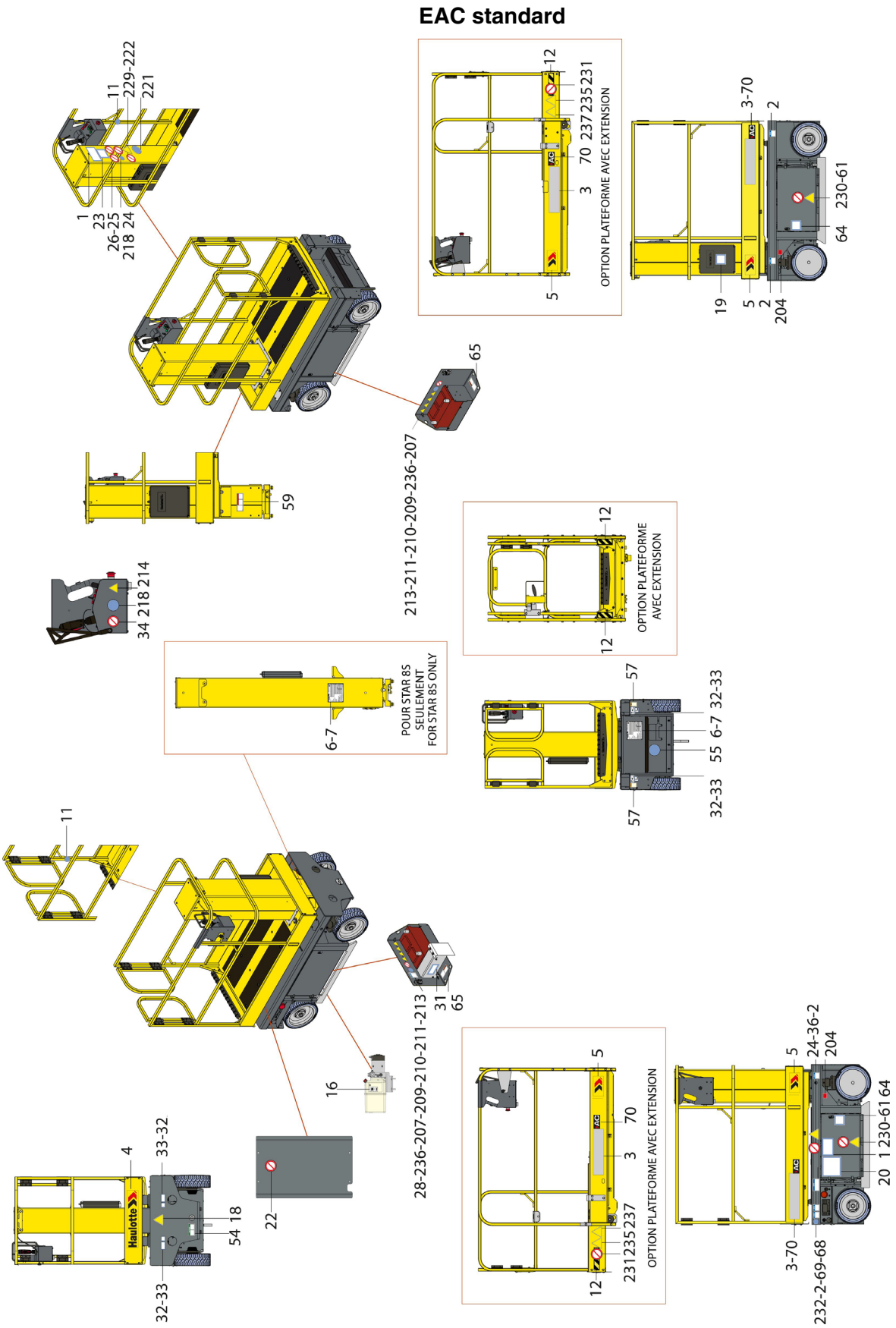
B- Familiarization

Marking	Color	Description	Quantity	STAR 6
20	Red	Operation instructions	1	In english (CE and AS standards) : 307P222740 In german (CE standard) : 307P222730 In chineese (CE standard) : 4000696620 In korean (CE standard) : 4000618590 In croatian (CE standard) : 4000360810 In danish (CE standard) : 307P222760 In spanish (CE standard) : 307P222770 In estonian (CE standard) : 4000360870 In finnish (CE standard) : 307P222780 In french (CE standard) : 3078149030 In greek (CE standard) : 4000561810 In dutch (CE standard) : 307P222790 In hungarian (CE standard) : 4000360890 In italian (CE standard) : 307P222800 In japanese (CE standard) : 4000359830 In latvian (CE standard) : 4000359840 In lithuanian (CE standard) : 4000359850 In norwegian (CE standard) : 4000359900 In polish (CE standard) : 4000359860 In portuguese (CE standard) : 307P222810 In romanian (CE standard) : 4000359870 In slovakian (CE standard) : 4000359880 In slovenian (CE standard) : 4000359890 In swedish (CE standard) : 307P222820
22	Orange	Wound foot - Do not place foot	1	4000027090
23	Red	Risk of crushing - Driving direction	1	3078145100
24	Red	Danger of electrocution	2	For CE standard only : 4000273930 For AS standard only : 4000227500
25	Red	Risk of crushing - Closing drop rail	1	4000025080
26	Red	Danger of electrocution - Ground for welding	1	4000027100
28	Red	Do not interchange	1	4000504670
31	Blue	Brake release	1	4000361570
32	Blue	Anchorage point - Tie down for transportation	4	4000027310
33	Blue	Anchorage point - Lifting eyes	4	4000027330
34	Red	Risk of electrocution - Water projection	1	4000025130
36	Red	Risk of crushing - Platform	1	4000318140
54	Green	Emergency lowering	1	4000481210
55	Yellow	Risk of electrocution - Charger - 240 V	1	For CE standard only : 4000273940 For AS standard only : 4000307410
57	Orange	Position of the lift truck forks	2	3078143830
59	Red	Safety prop	1	4000467300
61	Orange	Risk of crushed feet	2	4000025060

B- Familiarization

Marking	Color	Description	Quantity	STAR 6
64	Green	Battery verification	2	4000274040
65	Orange	Hand crushing hazard - Battery	2	4000027440
68	Blue	Transport height	1	4000426370
68	Blue	Transport height	1	For STAR 6 with extension only : 4000526970
69	Blue	Battery isolation switch	1	4000420660
70	Other	Electric traction	2	4000425350
200	Other	"Made in Europe"	1	For CE standard only : 4000137690
201	Red	Wearing of a safety harness is essential	1	For AS standard only : 4000275670
Not shown	Not shown	Option-Lowering system indication	1	4000092450
Not shown	Not shown	Option-Operation instructions	1	4000092460

B- Familiarization



B- Familiarization

EAC standard

Marking	Color	Description	Quantity	STAR 6
1	Red	Height of the floor and load	2	4000425130
1	Red	Height of the floor and load	2	For STAR 6 with extension only : 4000596950
2	Blue	Maximum Pressure per Tire - Floor Loading	4	4000814950
3	Other	Commercial name - Bright machine	2	4000425510
3	Other	Commercial name - Dark machine	2	4000425520
4	Other	Decal HAULOTTE® - Bright machine	1	307P217080
4	Other	Decal HAULOTTE® - Dark machine	1	307P224740
4	Other	Decal HAULOTTE® - Red machine	1	307P220360
5	Other	Decal HAULOTTE® - Bright machine	2	4000425360
5	Other	Decal HAULOTTE® - Dark machine	2	4000425370
5	Other	Decal HAULOTTE® - Red machine	2	4000425380
6	Other	Identification plate	1	For Russia : 4000388680 For Ukraine : 4000054150
11	Other	Lanyard attachment points	2	307P226710
11	Other	Lanyard attachment points	4	For STAR 6 with extension only : 307P226710
12	Other	Material risk - Yellow and black adhesive tape	2	For STAR 6 with extension only : 4000478920
12	Other	Material risk - Yellow and black adhesive tape	2	For STAR 6 with extension only : 4000424630
16	Other	Max and min oil level	1	307P221060
18	Orange	Hand crushing hazard - Risk of crushed hands	1	307P227660
19	Red	Operation instructions	1	For Russia : 307P227190 For Ukraine : 307P227840
20	Blue	Operation instructions	1	For Russia : 4000359920 For Ukraine : 4000359910
22	Orange	Wound foot - Do not place foot	1	307P227010
23	Red	Risk of crushing - Driving direction	1	For Russia : 4000010890 For Ukraine : 4000011390
24	Red	Danger of electrocution	2	307P226960
25	Red	Risk of crushing - Closing drop rail	1	307P226950
26	Red	Danger of electrocution - Ground for welding	1	307P226970
28	Red	Do not interchange	1	4000504670
31	Blue	Brake release	1	4000361570
32	Blue	Anchorage point - Tie down for transportation	4	4000135970
33	Blue	Anchorage point - Lifting eyes	4	4000135960
34	Red	Risk of electrocution - Water projection	1	307P226780
36	Red	Risk of crushing - Platform	1	4000014290

B- Familiarization

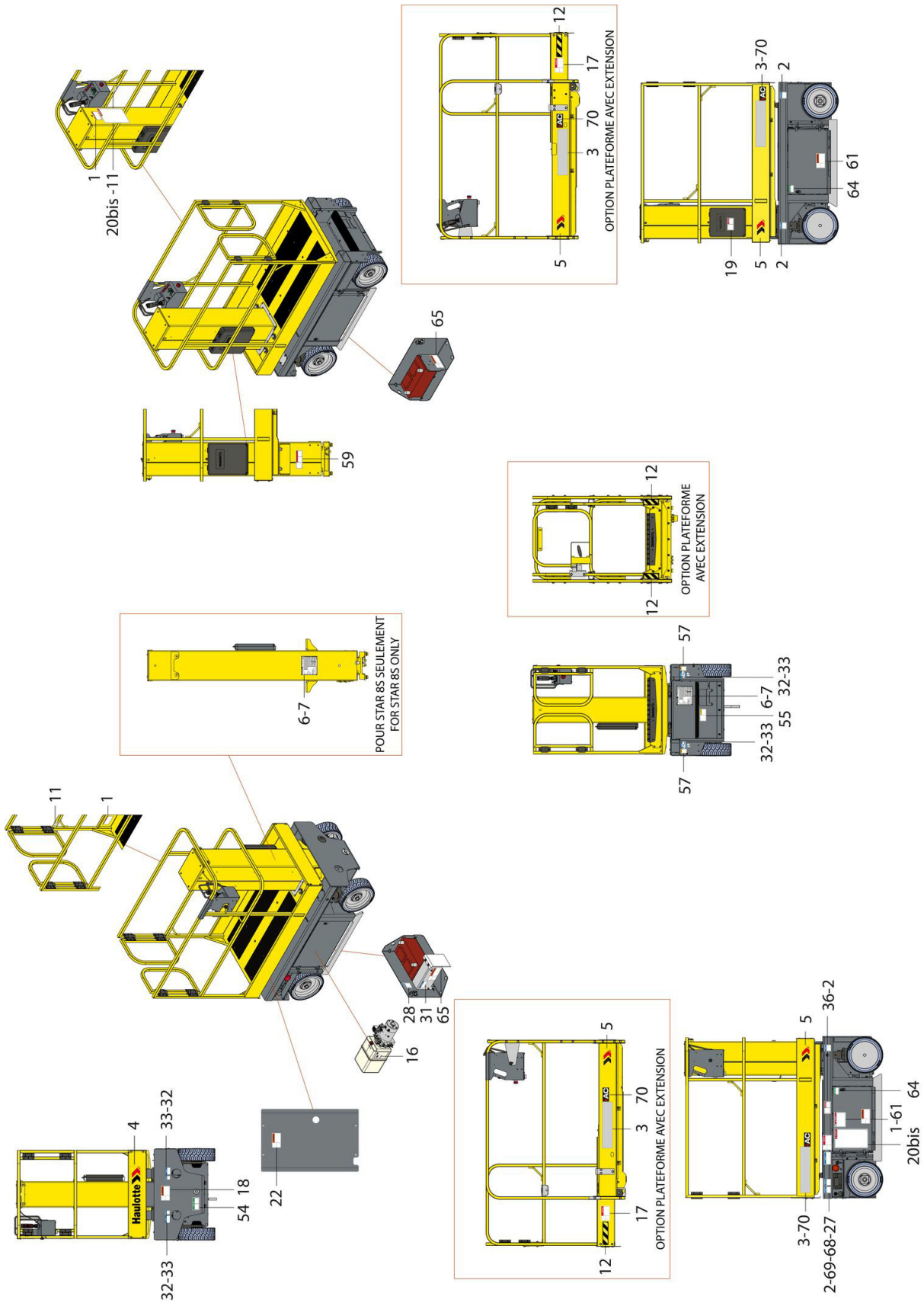
Marking	Color	Description	Quantity	STAR 6
54	Green	Emergency lowering	1	4000481210
55	Yellow	Risk of electrocution - Charger - 240 V	1	307P227520
57	Orange	Position of the lift truck forks	2	4000013830
59	Red	Safety prop	1	4000467300
61	Orange	Risk of crushed feet	2	4000270970
64	Green	Battery verification	2	For Russia : 307P227180 For Ukraine : 307P227860
65	Orange	Hand crushing hazard - Battery	2	4000027440
68	Blue	Transport height	1	4000426370
68	Blue	Transport height	1	For STAR 6 with extension only : 4000526970
69	Blue	Battery isolation switch	1	4000420660
70	Other	Electric traction	2	4000425350
204	Red	Lubrication point	2	307P219370
207	Red	Smoking forbidden	2	307P226760
209	Yellow	Battery danger	2	307P226790
210	Yellow	Fire Hazard	2	307P226800
211	Yellow	Electrical danger	2	307P226810
213	Yellow	Corrosion hazard	2	307P226830
214	Yellow	Danger unstable side	1	307P226930
218	Blue	Caution helmet compulsory	1	307P226680
221	Blue	Obligatory routing	1	307P227510
229	Red	Do not travel down slopes in high speed	1	307P226990
230	Red	No admittance to unauthorized persons	2	307P227560
231	Red	Do not park in the work area	2	For STAR 6 with extension only : 307P227000
235	Yellow	Vertical crushing of the body	2	For STAR 6 with extension only : 4000014270
236	Blue	Caution glasses	2	307P226670
237	Yellow	Risk of crushing	2	For STAR 6 with extension only : 307P227670

B- Familiarization

Notes

B- Familiarization

ANSI and CSA standards



ANSI and CSA standards

Marking	Color	Description	Quantity	STAR 13
1	Red	Height of the floor and load - Single load machine	3	ANSI A92.6 standard : In english : 4000425160 In french : 4000425170 In spanish : 4000425180 ANSI A92.20 and CSA B454.6 standards : 4000861060
1	Red	Height of the floor and load - Single load machine	3	ANSI A92.6 standard : For STAR 13 with extension only : In english : 4000596970 In french : 4000596960 In spanish : 4000596980 ANSI A92.20 and CSA B454.6 standards : 4000861050
2	Blue	Maximum Pressure per Tire - Floor Loading	4	4000814950
3	Other	Commercial name - Bright machine	2	4000426510
3	Other	Commercial name - Dark machine	2	4000426520
4	Other	Decal HAULOTTE® - Bright machine	1	307P217080
4	Other	Decal HAULOTTE® - Dark machine	1	307P224740
4	Other	Decal HAULOTTE® - Red machine	1	307P220360
5	Other	Decal HAULOTTE® - Bright machine	2	4000425360
5	Other	Decal HAULOTTE® - Dark machine	2	4000425370
5	Other	Decal HAULOTTE® - Red machine	2	4000425380
6	Other	Identification plate	1	4000700150
11	Other	Lanyard attachment points	2	307P216290
11	Other	Lanyard attachment points	4	For STAR 13 with extension only : 307P216290
12	Other	Material risk - Yellow and black adhesive tape	2	For STAR 13 with extension only : 4000478920
12	Other	Material risk - Yellow and black adhesive tape	2	For STAR 13 with extension only : 4000424630
16	Other	Max and min oil level	1	307P221060
17	Red	Risk of crushing	2	For STAR 13 with extension only : In english : 4000275590 In french : 4000275600 In spanish : 4000275610
18	Orange	Hand crushing hazard - Risk of crushed hands	1	In english : 4000024770 In french : 4000067710 In spanish : 4000086490
19	Red	Operation instructions	1	4000025140
20	Red	Operation instructions	1	In english : 4000027580 In french : 4000083200 In spanish : 4000086650
20bis	Red	Operation instructions	1	In english : 4000326910 In french : 4000326310 In spanish : 4000326900

B- Familiarization

Marking	Color	Description	Quantity	STAR 13
22	Orange	Wound foot - Do not place foot	1	In english : 4000024840 In french : 4000068180 In spanish : 4000086610
28	Red	Do not interchange	1	4000504670
31	Blue	Brake release	1	4000361570
32	Blue	Anchorage point - Tie down for transportation	4	4000027310
33	Blue	Anchorage point - Lifting eyes	4	4000027330
36	Red	Risk of crushing - Platform	1	4000318140
54	Green	Emergency lowering	1	4000481210
56	Yellow	Socket - 110 V	1	4000419150
57	Orange	Position of the lift truck forks	2	3078143830
59	Red	Safety prop	1	4000467300
61	Orange	Risk of crushed feet	2	In english : 4000024780 In french : 4000067700 In spanish : 4000086480
64	Green	Battery verification	2	4000274040
65	Orange	Hand crushing hazard - Battery	2	In english : 4000025030 In french : 4000068120 In spanish : 4000086550
68	Blue	Transport height	1	4000426370
68	Blue	Transport height	1	For STAR 13 with extension only : 4000526970
69	Blue	Battery isolation switch	1	4000420660
70	Other	Electric traction	2	4000425350

C- Pre-operation inspection

1 - Recommendations

The owner, the site manager, the supervisor and the operator are all responsible to ensure the machine is fit for the work it is to perform; i.e. that the machine is suitable to carry out the work in complete safety and in compliance with this Operator's Manual. All managers who are responsible for persons operating the machine must be familiar with the local regulations currently applicable in the country of use and ensure that they are adhered to.

Before using the machine, read the previous chapters in this manual. Ensure that you have understood the following points :

- Safety precautions.
- Operator's responsibilities.
- Conditions and the operating principles of the machine.

2 - Working area assessment

To ensure safety during operation, the following should be considered :

- Segregate other site traffic (delivery vehicles, dumpers, etc) from the work area.
- Check the work area for localized features, e.g. manholes, service ducts, potholes, etc.
- Check ground covers (temporary and permanent) are strong enough to withstand the applied pressure.
- Check ground covers are secured and monitor them. Take similar action for permanent covers.
- Check the load bearing capacity (distributed load and point loading) when working inside a building, or on a structure.
- Check the load bearing capacity (distributed load and point loading) of the supporting ground.
- Provide supervision to ensure safe systems of work are appropriate and being used.
- Check for overhead crushing and contact hazards.
- Check weather conditions have not altered ground conditions (e.g. heavy or prolonged rain).
- Establish limits for safe operation (e.g. maximum wind speed). Remember conditions can change internally (e.g. if roller doors are opened).
- Comply with permit to work systems where sites have them (e.g. chemical plants).
- Provide a rescue plan for all risks, including falls and crush hazards. Ensure personnel understand and are appropriately trained in the rescuing procedures. Site based personnel trained in operation of functions and in the emergency lowering systems from the ground control box should be present. Ensure that access to the ground controls is available.
- Assess other alternative work methods or equipment before operating near a steep slope. If the machine must be placed near an edge or steep slope, ensure barriers are available to support the weight of the machine. Take into consideration the machine's stopping distance. If this is not possible, evaluate and establish the placement of machine and sequence of operations so that the aerial work platform can operate in a safe manner (e.g. machine is in line with the edge rather than towards the edge).

Extra care must be taken if aerial work platforms are used to manoeuvre up through several levels of steelwork. There is a risk of the operator being trapped should the basket strike the steelwork.

This risk increases with the number of steelwork levels and if material is piled up on lower level reducing the spacing between levels.

C- Pre-operation inspection

3 - Inspection and Functional test

3.1 - DAILY INSPECTION

Each day before the beginning of a new work session and with each change of operator, the machine must be subjected to a visual inspection and a complete functional test.

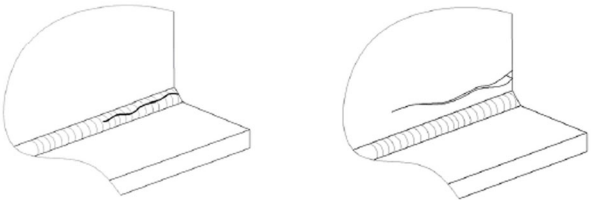
- **Never use a defective or a malfunctioning aerial work platform.**
- **If any item on the check list is marked "No" during the inspection; machine must be tagged and placed out of service.**
- **Do not operate the machine until all identified items are corrected and it has been declared safe for operation.**

In case of loose fasteners, refer to torque table value in maintenance book.

In case of leaks, replace the damaged part before use.

In case of structural part deformation (cracks, broken weld, paint chips) replace the part before use.

Sample of broken welds



We recommend these forms to be completed daily and stored to assist with your maintenance schedule.

Each action is depicted in the daily inspection sheet using the following symbols.

Use the detailed program below.

	Oil change		Lubrication-Lubrication		Tightening
	Levelling		Systematic replacement		Functional adjustments / Checks / Cleaning
	Visual inspection		To check by test		

C- Pre-operation inspection

Serial number : Hours of operation : HAULOTTE Services® contract reference : Intervention record number : Date : Name :	Model : Signature :

Haulotte	Page or associated procedure	Daily	OK	NOK	Corrected	Comments
Chassis assembly : Wheel, reducer, steering, wheel pivot						
Check state of tires/tyres and inflations						
Batteries						
Check the battery level						
Check the condition of the battery						
Check the operation of the lock on the engine casing						
Hydraulic : oils, filters and hoses						
Check the hydraulic oil level (Top up the oil if necessary ; Machine stowed)						
Check the clogging indicator on the hydraulic pressure filter (change if clogged)						
Check the hoses, blocks and pumps, fittings, cylinders and the tank for the absence of leaks, deformations and damage						
Platform						
Test the automatic closure and locking of access basket						
Check that the harness anchor points are not cracked or damaged						

C- Pre-operation inspection

Haulotte	Page or associated procedure	Daily	OK	NOK	Corrected	Comments
General						
Check for the presence, cleanliness and readability of the manufacturer's plates, security labels, user manual and maintenance manual						
Check the cleanliness and readability of the control box						
Test the opening and closure of covers (chassis, turntable, upper control box)						
Check the condition of electrical harnesses, cables and connectors						
Check for the absence of abnormal noise and jerky movements						
Check for the absence of visible deterioration and damage						
Check for the absence of cracks, broken welds and chipped paintwork on the structure						
Check for the absence of missing or loose screws and bolts						
Check for the absence of deformation, cracking and breakage of axis stops, bushing and axes						
Check for the absence of foreign bodies in joints and sliding parts						
Safety devices						
Test the operation of the upper and lower control boxes: manipulators, switches, buttons, horn, emergency stops, screens and lights						
Check the absence of visual and audible alarms						
Test the operation of the tilt system						
Test the operation of the emergency lowering system						
Test the operation of the load control system - Calibrate if necessary						

4 - Safety functional checks

To protect the user and the machine, safety systems prevent the movement of the machine beyond its operating limits. These safety systems when activated immobilize the machine and prevent further movement.

The operator must be familiar with this technology and understand that is not a malfunction but an indication that the machine has reached an operation limit.

Aerial Work platforms are equipped with two control boxes which allow operators to safely use the machine. A mast lowering device is provided on the chassis to assist in emergency situations. Each control box is equipped with an E-Stop button, which cuts all movements when pushed in.

The following checks describe the operation of the machine and the specific controls required.

For the location and description of these controls :  refer to section B 3.4 and D 2 Ground panel and B 3.5 and D 3 Platform panel.

4.1 - E-STOP BUTTON CHECK

Ground control box E-stop button

Step	Action
1	Pull the E-stop buttons (15, 46).
2	Turn the control box activation selector key (92) downwards to activate the ground control box.
3	The Activ'Screen turns on.
4	Push the E-stop button (15). The screen turns off.

Platform control box E-stop button

Step	Action
1	Pull the E-stop buttons (15, 46).
2	Turn the control box activation selector key (92) upwards to activate the platform control box.
3	Push the E-stop button (46). The system is de-energized and no function is operable.

4.2 - ACTIVATION OF CONTROLS

The enable switch must be active to allow any movement.

The "Enable Switch" system depends on the machine configuration and will consist of one of the following :

- Enable trigger on platform control joystick.
- Enable switch on the ACTIV'Screen on ground control box.

4.3 - FAULT DETECTOR

The machine is equipped with an on-board fault detection system, which indicates the type of fault to the operator.

The fault is identified by a default code.

The default code is displayed at the ground control box.

According to the type of fault, the machine MAY switch into DOWNGRADEMODE mode and certain movements are prevented to maintain Operator's safety.

Do not use the machine until the fault has been corrected.

4.3.1 - Buzzers test

From the ground control box

Step	Action
1	Pull both the E-Stop buttons (46) at platform box and (15) at ground box.
2	Turn the control box activation selector key (92) downwards or upwards to activate a control box.
3	Check that the audible beep sounds.

C- Pre-operation inspection

4.4 - SLOPE WARNING DEVICE

From each control box, a buzzer alerts the operator that the machine is not folded/stowed and is positioned on a slope exceeding the slope allowed.

N.B.-:-THE SLOPE SENSOR IS ONLY ACTIVE WHEN THE PLATFORM IS NOT IN THE STOWED POSITION.

When the unfolded machine is on a slope greater than the rated slope, out of the stowed position, DRIVE and LIFT functions are disabled.

All functions speeds are reduced.

In this case, fully retract the mast and reposition the machine on level ground before extending the mast again.

To restore the drive function, perform the function movements in the following sequence :

1. Lower the mast.

To check the tilt sensor on chassis (ground controls side)

Step	Action
1	Pull both E-Stop buttons (15) at ground box and (46) at platform box.
2	Turn the control box activation selector key (92) downwards to activate the ground control box.
3	Raise the telescoping mast upto 1,20 m(3 ft11 in). Insert the safety prop (1) in the hole to lock the mast (Refer to Section B 3.2 Maintenance support).
4	Locate the tilt sensor on top of the chassis (ground control box side).
5	Manually tilt and maintain the tilt sensor towards the front for a few seconds.
6	The audible beep sounds.
7	For machines fitted with : The slope sensor prevents lifting and driving movements.

Safety prop

C- Pre-operation inspection

4.5 - TRAVEL SPEED LIMITATION

Drive speed is proportional to control until the maximum speed is reached (machine in fully stowed position)

The only speed allowed when not in stowed position is microspeed (This speed is a default speed programed into the machine).

4.6 - ELECTRONIC VARIABLE SPEED DRIVE

The machine is equipped with 2 electronic variable speed regulators configured for each function that manages the amount of power sent to each motor.

Do not interchange the speed controllers/regulators between machines even if they are the same model.

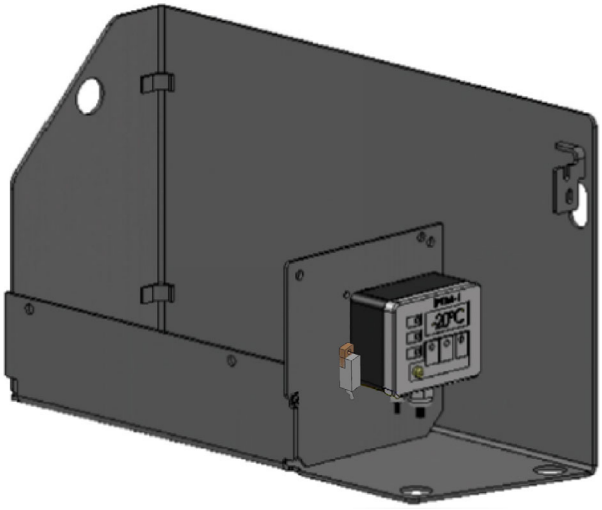
4.7 - OPERATING TEMPERATURE (FOR EAC STANDARD ONLY)

If the temperature limits are reached, an audible alarm alerts the operator. All movements are cut off except movements allowing to return to transport position.

Temperature limits :

- from - 20°C / - 4°F to + 40° C / 104° F

Location of operating temperature thermostat



C- Pre-operation inspection

4.8 - MACHINE BRAKING

When electric power is cut off, the machine stops automatically.
Performance levels may be reduced in the following situations :

- Descending a bumpy ramp.
- Worn tires/tyres.
- Damp or muddy ground conditions.

Check that the brakes are applied automatically when the Drive joystick is released to the neutral position.

4.9 - WHEEL MOTOR BRAKE RELEASE

Each time a drive command is activated, electric power releases the brakes.

4.10 - POTHOLE PROTECTION SYSTEM

The machine is equipped with a pothole mechanism under the chassis that is deployed automatically when the platform is out of the stowed position.
Check the system for damage and ensure that it deploys when the platform is raised.

4.11 - ON-BOARD CHARGER

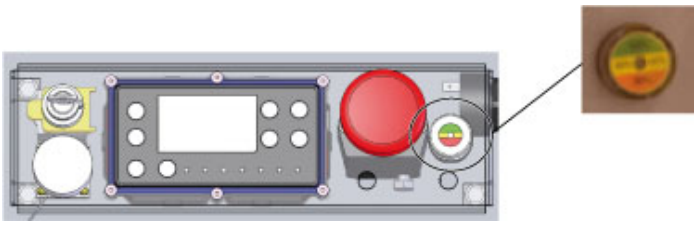
Battery charging starts as soon as an external supply is connected to the battery charger.

When the battery pack is being charged with an external power supply, the machine's electric system is automatically deactivated.

4.11.1 - Battery charge level

The indicator (90) indicates charge status :

- Green LED : Battery charged 100 %.
- Yellow LED : Battery charged 80 %.
- Red LED : Battery in initial charging phase.



D- Operation instructions

1 - Operation

1.1 - INTRODUCTION

Aerial Work platforms are equipped with two control boxes which allow operators to safely use the machine.

An auxiliary device is available on the chassis to assist with the emergency rescue of people.

Each control box is equipped with an E-Stop button, which allows operators to stop all movements, if necessary.

Only trained and authorized personnel shall be permitted to operate this aerial work platform.

Prior to operation :

- Read, understand and obey all instructions and safety precautions in this manual and attached to the aerial work platform.
- Read, understand and obey all local regulations.
- Become familiar with the proper use of all controls and emergency systems.

D- Operation instructions

1.2 - OPERATION FROM THE GROUND CONTROL BOX

- Turning "ON" and "OFF" of the machine is performed with selector key switch (92).
- Activation of a desired control box is achieved by turning the control box energizing selector switch (92) to the desired position.
- The ground control box is energized and is active ONLY when :
  - The emergency stop on the ground control box is not pushed in.
  - The machine is switched on.
  - Ground control box is selected.
- An E-stop button at each control box stops all movements when pressed in (deactivated).

N.B.-:-AN E-STOP BUTTON PRESSED IN DOES NOT TURN OFF THE MAIN POWER SUPPLY TO THE MACHINE.

- An Enable Switch (9) provided must be activated and maintained to authorize one or more function movements. If Enable Switch (9) is kept engaged without selecting a function movement for more than 8 s; Enable Switch is automatically de-activated.
- The release of "Enable switch" (9) while performing a movement stops all the movements. The stop of movements is progressive. If the Enable Switch system is re-pressed, the movement doesn't restart. It could restart only when the selected function switch/joystick is released to neutral position.
- All switches and joystick operating a movement, return automatically to neutral when released.
- At power up, a switch in it's neutral position will be taken into account to authorize movement.
- The ground control box is designed for maintenance and emergency rescue operations only.
- The status of the switches is tested automatically when the machine is switched on, and checked at every starting. A switch will be active only after it has been detected to be in neutral position. The following switches are not controlled :
  - Beacon light (if fitted)

A buzzer beeps in the following conditions :

- Machine out of stowed position and on a slope greater than allowable slope.
- Hydraulic oil overheating.
- Movements option.
- Indicators / Cluster : All indicators are checked after powering on the machine

D- Operation instructions

1.3 - OPERATION FROM THE PLATFORM CONTROL BOX

- The platform control box can only be used if :
  - The E-stop buttons on both ground and platform control boxes are not pressed in.
  - Machine switched on at ground control box.
  - Platform control box selected from ground control box.
- A faulty joystick is not taken into account to control a movement. If this fault disappears, the movement is authorised again.
- An E-Stop button is present at each control box. When pushed in, it stops all functions movements.
- An Enable /Foot Switch (123) is present that should be activated and maintained to authorize one or more movements. If the Enable Switch is kept active for more than 8 seconds without selecting a function movement, then movement is disallowed. The enable switch must be released before movement can occur.
- The release of "Enable switch" (123) while performing a movement stops all the movements. The stop of movements is progressive. The function movements can only be selected when the corresponding function switch is returned to neutral position.
- All switches and joystick operating a movement, return automatically to neutral when released.
- The status of the switches and joysticks is tested automatically when the machine is switched on. A switch or joystick will be active only after it has been detected in neutral position.

A buzzer beeps in the following conditions :

- Machine elevated on a slope greater than the rated slope.
- Indicators - All the indicators are tested
  - When the machine is switched on.

D- Operation instructions

2 - Ground control box

2.1 - TO START AND STOP THE MACHINE

- Pull the E-Stop button at the ground control box.
- Turn the control box activation selector key (92) downwards to activate the ground control box.

To shut-down the machine from the ground control box :
- Turn the control box activation selector (92) key to the center.
- Press in the E-Stop button on the ground control box.

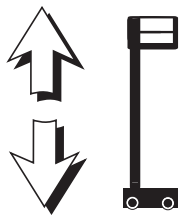
2.2 - MOVEMENT CONTROL

Even at low movement speeds, use the controls with caution.

Press and hold 'Enable switch' button (9) to perform movements.

N.B.-:-RELEASING THE ENABLE SWITCH WILL STOP ALL MOVEMENTS.

Ground box controls (emergency station)

Command		Action
Mast lifting / descent		 Press the mast extension touchpad (1) to telescope the mast.
		 Press the mast retraction touchpad (10) to retract the mast.

2.3 - ADDITIONAL CONTROLS

For the machines equipped with beacon light :
- Press and hold the beacon button (105) to activate. Release beacon button (105) to turn OFF.

3 - Platform control box

3.1 - TO START AND STOP THE MACHINE

To start the machine :
At the ground control box :

- The E-stop button on the ground control box must be in ON position (pulled out / activated).
- Turn the control box activation selector key (92) upwards to activate the platform control box.

At the platform :

- Pull the E-stop button (46).

To stop the machine (Only in the event of an emergency) :

- Push in the E-stop button (46).

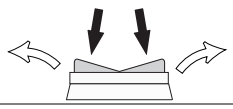
3.2 - DRIVE AND STEER CONTROL

To operate driving/steering functions, move 2 position selector switch (112) to the right. Activate driving selection indicator (111). Simultaneously operate drive joystick (108) with joystick trigger (Enable switch (123)) pressed in and maintained.

While machine is on a slope, take extra precautions :

• to make sure that the machine does not over steer.

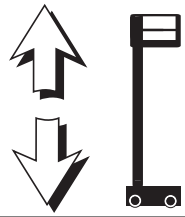
• to make sure there is NO loss of traction causing machine movement.

Command		Action
Driving		Move the drive joystick (108) forwards to drive the machine forwards.
		Move the drive joystick (108) backwards to drive in reverse.
Steering thumb button on joystick		Press right side of thumb button (108) on joystick to steer to the right.
		Press left side of thumb button (108) on joystick to steer to the left.

D- Operation instructions

3.3 - MOVEMENT CONTROL

To operate Mast Extension / Retraction function, move 2 position selector switch (112) to the left. Mast extension / retraction indicator (110) lights up when activated. Simultaneously operate joystick (108) with joystick trigger (Enable switch (123)) pressed in and maintained for desired extension/retraction.

Command		Action
Mast lifting / descent		Push the joystick (108) forwards to extend the mast. Pull the joystick (108) backwards to retract the mast.

3.4 - ADDITIONAL CONTROLS

- Horn : Push the horn selector (43) to the right to sound the horn. The horn stops when the selector switch is released.

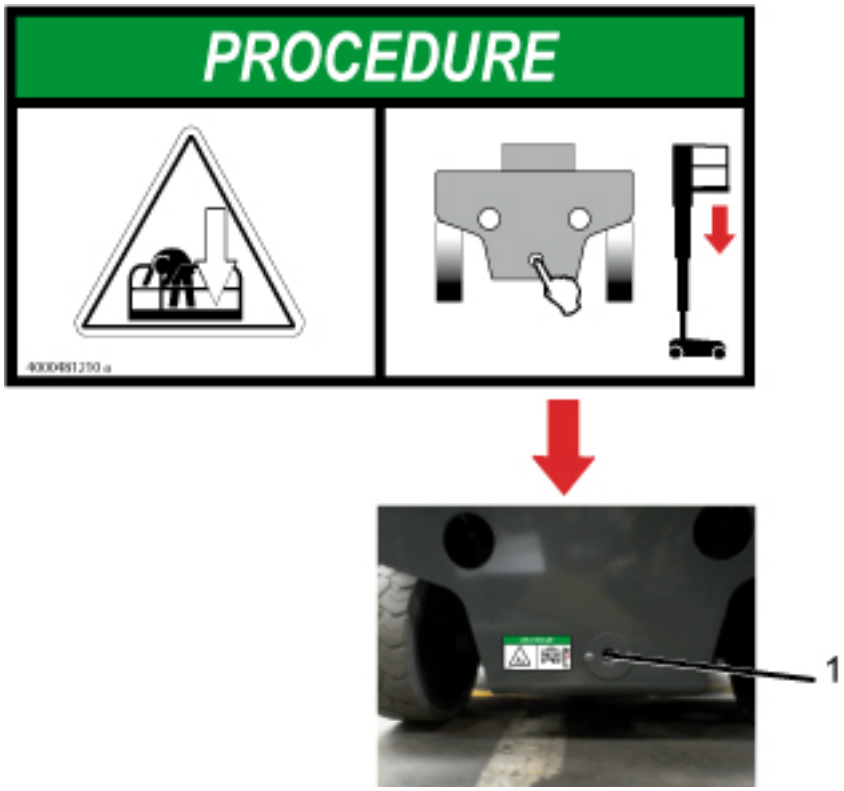
D- Operation instructions

4 - Rescue and emergency procedures

In case of power loss or if an operating problem prevents the platform occupant from descending, a competent operator can perform the emergency procedures from the ground level.

4.1 - MAST MANUAL LOWERING PROCEDURE

- Press and hold the push button (1) on front of the machine, to lower the mast.
- Release it to halt lowering.



4.2 - EXIT FROM PLATFORM WHEN ELEVATED

In an emergency, if the operator has to exit the platform while it is elevated, the transfer of the platform occupant(s) must respect the following recommendations :

- Exit onto a sturdy and safe structure.
- The occupant(s) must ensure that 2 lanyards are used for security/safety. One must be attached to the designated anchorage point on platform the occupant(s) is in and the other attached to the structure intended to get on.
- Occupant(s) must exit the current platform through the normal access.

N.B.-:-DO NOT DETACH THE LANYARD FROM THE CURRENT PLATFORM IF THE TRANSFER TO THE NEW STRUCTURE POSES ANY DANGER OR UNTIL THE TRANSFER IS SAFELY COMPLETED. DO NOT ATTEMPT TO CLIMB DOWN THE MAST. INSTEAD WAIT FOR ASSISTANCE FOR A SAFE EXIT

5 - Transportation

5.1 - PUTTING IN TRANSPORT POSITION

During loading, ensure that :

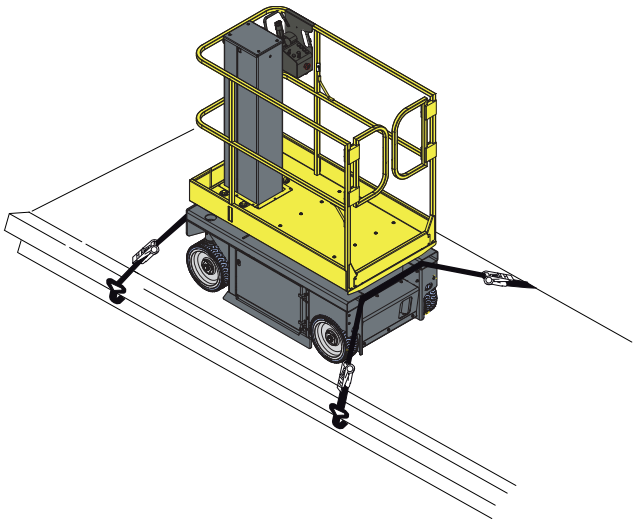
- The loading ramp can support the machine weight.
- The loading ramp is correctly attached to transport vehicle.
- The loading ramp has sufficient grip surface.
- The transport vehicle must be parked on a level surface and must be secured to prevent rolling away while machine is being loaded or unloaded.

To climb the slope, move progressively the drive joystick (108).
If the slope is too steep, use a winch in addition to traction.
Do not place yourself below or too close to the machine during loading.
The machine must be completely in the stowed configuration :

- Check the platform is completely empty.
- Drive the machine onto the truck bed.
- Secure the machine to the tie down points provided (See picture).
- The covers must be locked.

The manual extension (if fitted) must be retracted and locked during transport or towing.

5.2 - MACHINE LAYOUT



D- Operation instructions

5.3 - UNLOADING

Before unloading, check that the machine is in good condition.

- Remove the tie downs.
- Switch the machine on.
- Pull out the E-stop button if it was pressed in.
- Check that the platform indicators are ON.
- Move 2 positions selector switch (112) to the right. Driving / Steering indicator (111) lights up when activated. Simultaneously operate drive joystick (108) with enable switch (123) or Foot Switch (C42) (if equipped) pressed in and maintained.

Warning : Upon starting a machine that has been secured and transported, the safety system may detect a false overload preventing all movement from the platform control box.

To reinstate the system, lift the platform a few centimetres (inches) from the ground control box.

- Switch the machine on.
- Move progressively the drive joystick (108).

5.4 - TOWING

In the event of a machine breakdown, the machine can be towed a short distance to load it onto a transport vehicle :

- **Ensure that no one is in the platform during towing.**
- **Prior to towing, ensure mast is fully retracted.**
- **The platform must be empty.**
- **ALWAYS keep personnel and obstructions clear of the aerial work platform when brakes are released.**

To tow a broken-down machine, release brake (Refer to Section D 5.4.1 - Brake release). Perform this operation on flat ground with wheels chocked.

In the towing configuration, the machine braking system is inactive. Use of a drawbar is recommended :

- Do not exceed the maximum freewheel speed (Refer to Section B 4.1 - Technical specifications).
- Do not exceed a grade of 25%.

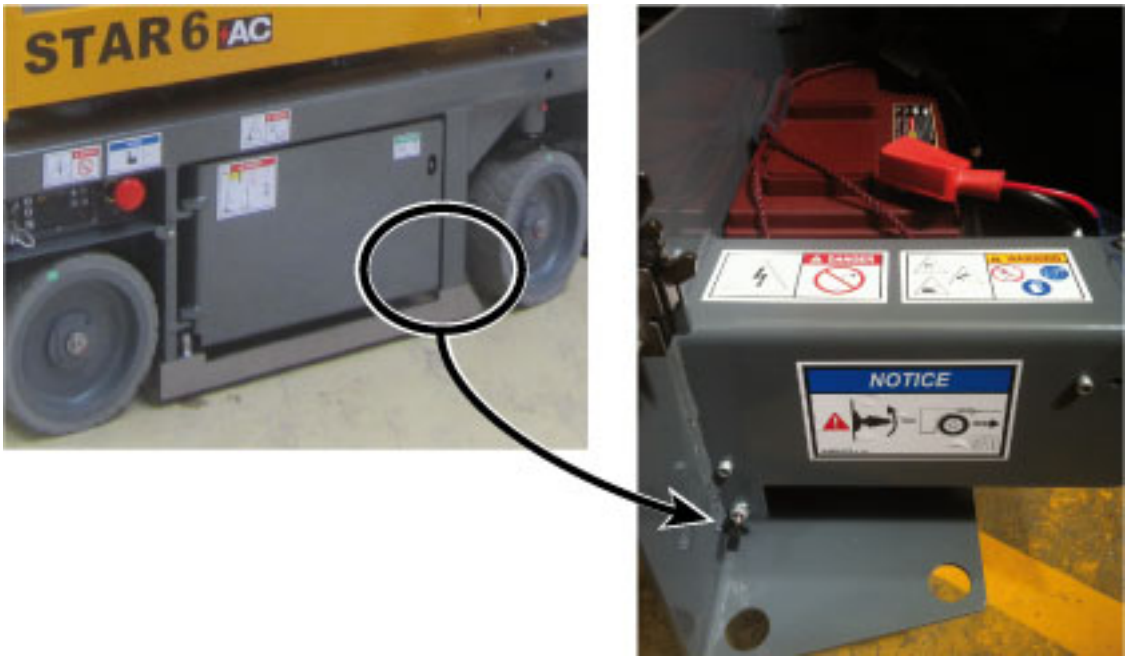
D- Operation instructions

5.4.1 - Electric brake release

To tow a broken-down machine, the brakes can be released using the electric system.

Perform these operations on flat, horizontal ground. Failing that, block the wheels to immobilize the machine. During brake release operation, the machine is in free wheel mode and the brake system no longer functions.

If the machine needs to be towed, the drive wheels brake release is located inside the battery bay (ground control box side).



To release the machine's brakes, the following conditions must be met :

- The platform control box or the ground control box must be selected.
- The machine must be completely stowed.
- No movement selected.
- The machine must not be tilted.

Hold brake switch upwards to activate the brake release.
Push the brake release button for at least 3 s. An audible signal (beep) sounds.
Releasing the button disengages the brakes.
The brakes are re-applied automatically when the brake release button :

- is pushed again,
- any actions are taken at the control boxes,
- the machine is turned off,
- or the control box in use is changed.

D- Operation instructions

5.5 - STORAGE

The machine can be stored in a designated area when not in use. If it has been stored for longer than 3 months without use then a periodic inspection must be conducted.

For engine storage condition follow engine supplier operator and maintenance manuals.

Machine must be parked in a protected/designated area with the mast fully retracted. Make sure there is no load in the platform.

It is recommended that the machine is not stored or immobilized unfolded.
Ensure all access panels, doors and side compartment covers are shut and secured.

Turn the energizing key selector switch (92) at the ground control box to the "center" position to shut OFF the power.

Remove the ignition key to prevent unauthorized operation of the machine.

Storing of the machine with an obstacle under the platform structure is forbidden.

To avoid any risk of corrosion on rods of cylinders during a storage period of more than 1 month :

- **In a normal atmospheric environment : perform a complete cycle for the cylinders every 2 months while they are in storage.**
- **In harsh environments (high levels of salinity in the atmosphere: close to the sea, industrial environment with chloride emissions and/or humidity >70%), we recommend applying the following protection process :**
  - Wash and rinse the entire machine with plenty of clean water.
  - Dry all the cylinder rods using an air gun.
  - Apply a solvent-based oil leaving an oily film after evaporation of the solvent directly to all rods left exposed when the machine is in storage position.
  - Re-apply the product every month.

After washing the machine, make sure it is fully air-dry and does not contain moisture on corrosive parts (cylinders rods for example).

Do not wash any electrical components, particularly with high pressure washer. Wipe away dirt from around electrical components with a dry cloth.

D- Operation instructions

5.6 - LOADING BY RAMP

To avoid any risk of sliding during loading, ensure that :

- **The loading ramp can bear the load.**
- **The loading ramp is correctly attached.**
- **The loading ramp has sufficient grip.**

If the slope exceeds 25% grade, use a winch to assist in loading on to the ramp.

Never place yourself below or too close to the machine during loading.

A wrong move can lead to the tipping over of the machine and cause serious bodily and material accidents.

5.7 - UNLOADING BY RAMP

Before operating, check that the machine is in good condition.

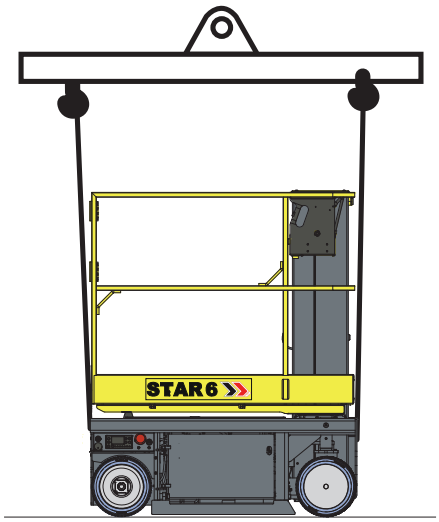
If the machine has been damaged during transportation, contact the transporter in writing

1. Remove the tie downs.
2. Start the machine.
3. The ramp is in good condition and of sufficient capacity.

D- Operation instructions

5.8 - LIFTING OPERATION

5.8.1 - Lifting with spreaders



Before any lifting operation, it is necessary to take into account the following points :

ONLY trained and authorized personnel should attempt to lift the machine.

Do not operate machine unless you have :

- been fully trained and are qualified in proper operation.
- read and understood the information in the Operator's manual of the machine.

5.8.1.1 - Safety precautions

It is the responsibility of the Operator to ensure there are no personnel or obstructions to safely perform the operation.

5.8.1.2 - Necessary equipment

Technical specifications

Machine type	Maximum weight
STAR 6	835 kg
STAR 13	1841 lbs
STAR 6 with platform extension	890 kg
STAR 13 with platform extension	1962 lbs

- PPE (Personal Protective Equipment: glove, safety shoes, glasses, etc ...)
- Standard tool kit
- 1 spreader 2 m (6 ft 7 in) 3T
- 4 shackles 3 T
- 4 slings 3 m (9 ft 10 in) 3 T

D- Operation instructions

5.8.1.3 - Preliminary procedures

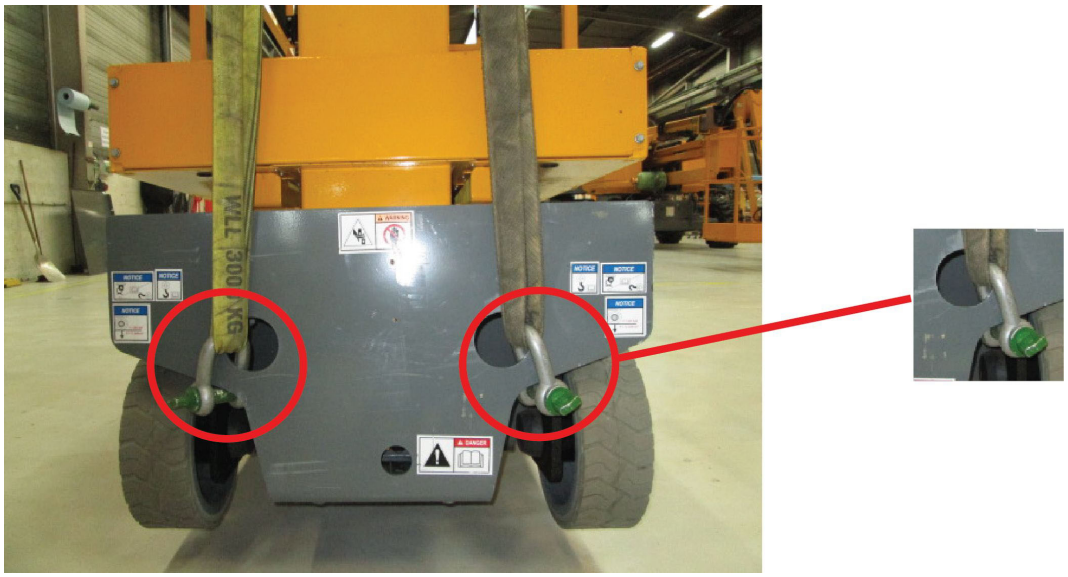
- Inspect the surrounding area and position the machine at a safe distance from electrically charged conductors to ensure that no part of the machine is within an unsafe area. Always stay clear of overhead obstructions.
- Respect the local rules and the minimum safe distance from power lines.
- Stop the machine.
- Remove the ignition key.
- Ensure that the main power is disconnected.
- Place a "DO NOT USE" decal near the start/stop switches to inform personnel that machine is not operational during the lifting process.
- Cordon off the area surrounding the machine to keep personnel, vehicles and moving equipment away from the machine.
- Remove all loose items from the machine.
- Ensure that vehicle capacity and loading equipment - hoists, slings, straps, etc. are of sufficient strength to withstand maximum machine weight.
- Attach the rigging ONLY to the designated lifting points on the machine.

5.8.1.4 - Procedure for the use of slings - with spreader

The machine must be completely stowed (Extension retracted). Designated lifting points are marked/labeled with the following symbol  .

1. Position the spreader line up with the chassis.
2. Attach 4 shackles 3 T with the straps 3 m (9 ft 10 in) 3 T to the four lifting points on the chassis.

Slings and shackles installation - Front view of the machine



D- Operation instructions

Slings and shackles installation - Rear view of the machine

Pay particular attention to avoid slings over sharp edged surfaces as they may be severed/damaged.

Properly adjust rigging to keep the machine level and to minimize the risk of damage to the machine.

- **Lifting procedure must be handled very carefully.**
- **All movements of the machine must be performed slowly and deliberately to minimize swaying of the machine being lifted.**
- **Always keep machine as close as possible to the ground level.**

5.8.2 - Lifting without spreader

Before any lifting operation, it is necessary to take into account the following points :

ONLY trained and authorized personnel should attempt to lift the machine.

Do not operate machine unless you have :

- been fully trained and are qualified in proper operation.
- read and understood the information in the Operator's manual of the machine.

5.8.2.1 - Safety precautions

It is the responsibility of the Operator to ensure there are no personnel or obstructions to safely perform the operation.

5.8.2.2 - Necessary equipment

Technical specifications

Machine type	Maximum weight
STAR 6	835 kg
STAR 13	1841 lbs
STAR 6 with platform extension	890 kg
STAR 13 with platform extension	1962 lbs

- PPE (Personal Protective Equipment: glove, safety shoes, glasses, etc ...)
- Standard tool kit
- 4 shackles 3 T
- 4 slings 3 m (9 ft 10 in) 3 T

5.8.2.3 - Preliminary procedures

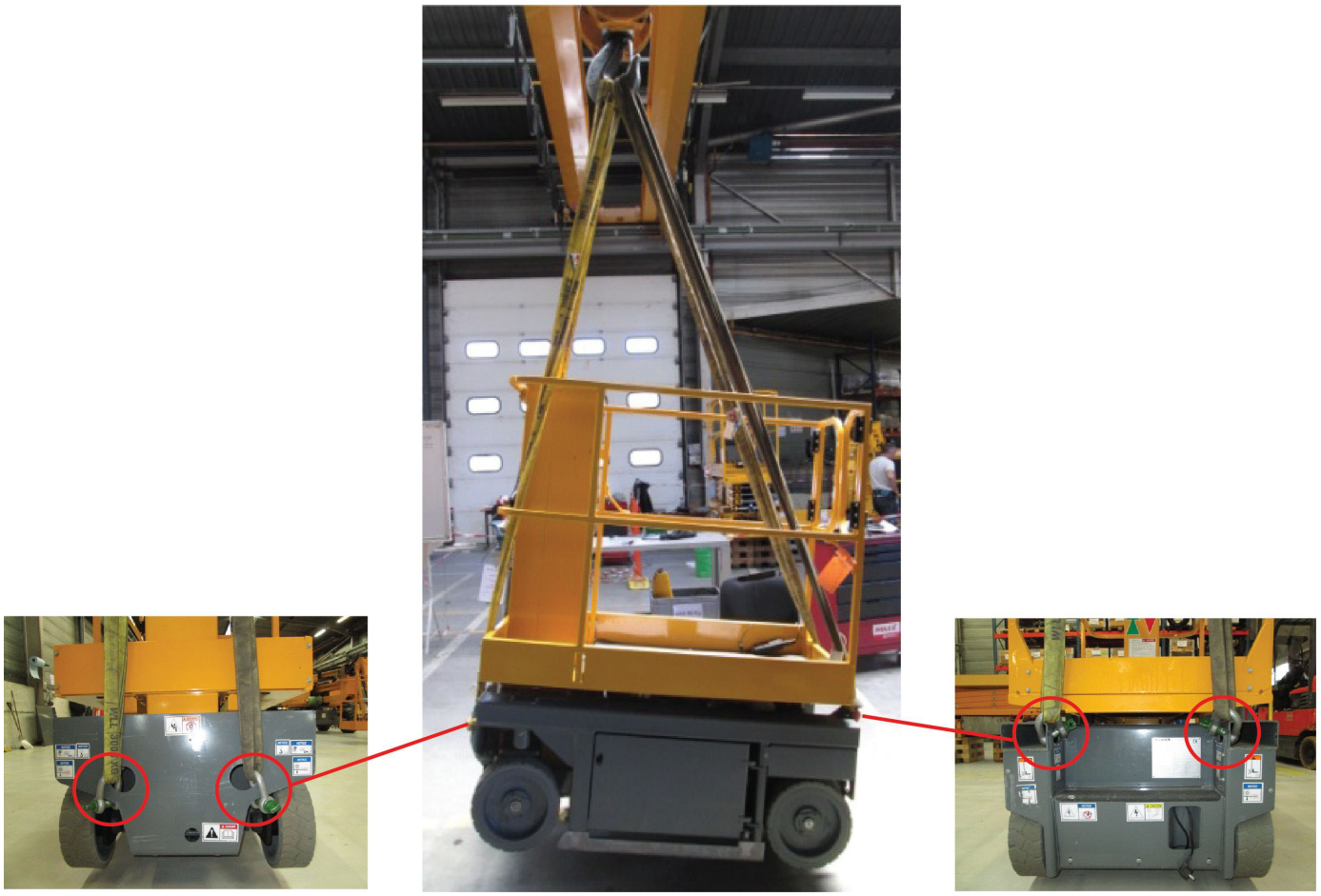
- Inspect the surrounding area and position the machine at a safe distance from electrically charged conductors to ensure that no part of the machine is within an unsafe area. Always stay clear of overhead obstructions.
- Respect the local rules and the minimum safe distance from power lines.
- Stop the machine.
- Remove the ignition key.
- Ensure that the main power is disconnected.
- Place a "DO NOT USE" decal near the start/stop switches to inform personnel that machine is not operational during the lifting process.
- Cordon off the area surrounding the machine to keep personnel, vehicles and moving equipment away from the machine.
- Remove all loose items from the machine.
- Ensure that vehicle capacity and loading equipment - hoists, slings, straps, etc. are of sufficient strength to withstand maximum machine weight.
- Attach the rigging ONLY to the designated lifting points on the machine.

D- Operation instructions

5.8.2.4 - Procedure for the use of slings - without spreader

The machine must be completely stowed (Extension retracted). Designated lifting points are marked/labeled with the following symbol .

Attach 4 shackles 3 T with the straps 3 m (9 ft 10 in) 3 T to the four lifting points on the chassis.



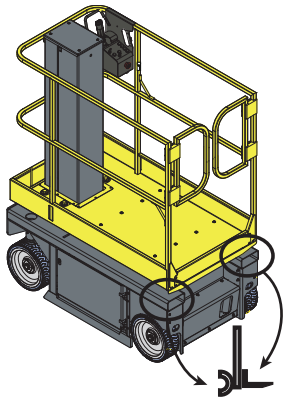
Pay particular attention to avoid slings over sharp edged surfaces as they may be severed/damaged.

Properly adjust rigging to keep the machine level and to minimize the risk of damage to the machine.

- **Lifting procedure must be handled very carefully.**
- **All movements of the machine must be performed slowly and deliberately to minimize swaying of the machine being lifted.**
- **Always keep machine as close as possible to the ground level.**

5.9 - LOADING AND UNLOADING WITH FORKLIFT

- Completely lower the mast.
- Ensure that the potholes are retracted.



The machine must be in the fully stowed transport position.

- Ensure that the machine controls are in the OFF position.
- Forklift used to load and unload must have adequate capacity (Refer to Section B 4 Technical specifications).
- Adjust the forklift forks spread to match with the machine fork pockets.
- Carefully insert the forklift forks in the designated machine fork pockets.
- Slightly tilt back the forklift forks.

Never place yourself below or too close to the machine during loading.

Brake slowly.

A wrong move can lead to machine tipping over and may cause serious injuries and material damage.

Unloading

- Carefully lift the machine and make sure that the machine weight is properly balanced.
- Slowly lower the machine and place it on the ground.

6 - Cold Weather Recommendations

In extreme cold conditions, machines should be equipped with optional cold start kits.

N.B.-:-INITIAL STARTING SHOULD ALWAYS BE PERFORMED FROM THE GROUND CONTROL BOX.

6.1 - ENVIRONMENTAL CONDITIONS

6.1.1 - Hydraulic oil

External environmental conditions can reduce performance of the machine if the hydraulic oil temperature does not reach its optimum range.

It is recommended to use the hydraulic oil according to weather condition. Refer to the table below.

Environmental conditions	SAE Viscosity grade
Ambient temperature between - 15°C (5°F) and + 40°C (+ 104°F)	HV 46
Ambient temperature between - 20°C (- 4°F) and + 35°C (+ 95°F)	HV 32
Ambient temperature between 0°C (+ 32°F) and + 40°C (+ 104°F)	HV 68

N.B.-:-IT IS RECOMMENDED TO REPLACE LOW TEMPERATURE OIL AS THE AMBIENT TEMPERATURE REACHES + 15°C (59°F). IT IS NOT ADVISABLE TO MIX OILS OF DIFFERENT BRANDS OR TYPES.

7 - Battery care and maintenance

Battery charging starts as soon as an external supply is connected to the battery charger.

When the battery pack is being charged with an external power supply, the machine's electric system is automatically deactivated.

7.1 - BATTERY CHARGING

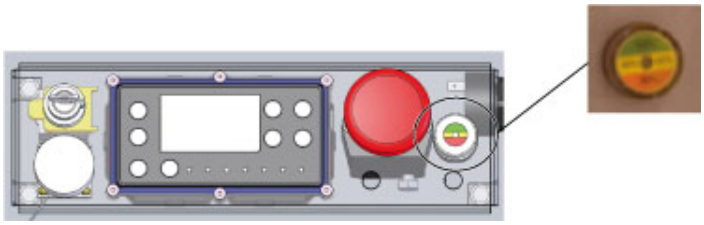
Recharge aerial work platform batteries after each work shift or as needed. When the aerial work platform is not in use, batteries should be recharged at least once per week. Under normal circumstances, battery recharge should take approximately 8-10 hours. However, a full recharge may take up to 24 hours, if the battery charge is extremely low.

Battery charger status

Ground control box :

The indicator (90) indicates charge status.

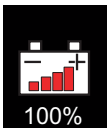
- Green LED : Battery charged 100 %.
- Yellow LED : Battery charged 80 %.
- Red LED : Battery in initial charging phase.



Platform control box :

The indicator (135) indicates charge status.

- Battery charged :



- Flashing : Batteries have 40% charge left :

- Constantly on : Batteries have only 20% charge left :

D- Operation instructions

When should the batteries be charged ? :

- Do not let the battery discharge to below 20 %.
- When the batteries are discharged to between 35 % and 80 % of their nominal capacity.
- If installing new batteries, recharge them after 3 or 4 hours of use 3 to 5 times.
- After a long period of non-use.
- Never leave the batteries discharged.
- Do not put off recharging the batteries in cold weather as the electrolyte may freeze.
- Recharge the batteries in cold weather when the batteries are discharged to 40 %.

• Do not recharge the batteries if the temperature of the electrolyte exceeds 40 °C(104 °F) . Allow to cool down.

• Keep the top of the batteries clean and dry. Incorrect connection or corrosion may cause a high loss of power.

• The charger settings are adjusted in the factory using its own cable. If the cable needs changing, the HAULOTTE® factory must be contacted to obtain authorisation.

How to charge the batteries ? :

Before charging the batteries, switch the machine off.

- Use the machine's on-board charger. The charger has a charge rate compatible to the battery capacity.
- Ensure that the mains supply is compatible to the charger's consumption.
- Top up the batteries with distilled water to the minimum electrolyte level if any of the elements are below this minimum level.
- Work in a clean and well-ventilated area away from naked flames.
- Move the aerial work platform to a well-ventilated area with direct access to a AC electrical outlet.

Charger type	24 V - 20 Ah
Electric power supply	220 V single phase 50 Hz 120 V single phase 60 Hz 80 V single phase 50 - 60 Hz
System voltage	24 V
Charging time	Approximately 10 h for batteries discharged to 80 %

D- Operation instructions

How to maintain battery autonomy ? :

- Do not charge the batteries in cold temperatures.
- The battery life is reduced when the machine is used in cold temperatures (< 0 °C(32 °F)).
- If the machine is not going to be used for a length of time, shut-off the power with battery isolation switch.
- Do not let the battery discharge to below 20 %.
- If batteries are deeply discharged (<10%); standard battery charger may not be enough to recharge battery.

To recharge the aerial work platform batteries :

Attach a 12 AWG multi-strand, grounded extension cord with a maximum length of 15 m (50 ft) to the receptacle located on the charger.

Plug the extension cord into outlet.

Start-up is automatic as soon as the mains connection is established. The charger is fitted with a LED indicator placed near the special holding frame :

- Green indicator : Battery charged 100 %
- Yellow LED : Battery charged 80 %
- Red LED : Charger in the intitial charge phase

The CHARGING indicator LED remains lit continuously during the first stage of the charge cycle. The charge current will be displayed on the BATTERY CHARGER FACEPLATE.

To display the Battery Voltage, press (push) in and hold the BATTERY VOLTAGE button.

Do not disconnect any output leads or connectors between the batteries and the charger when the charger is on. To stop a charge in progress, always unplug the extension cord from the AC power source.

Recharge batteries in a well-ventilated area only. Do not charge batteries near fire, spark or other potential ignition sources. Batteries may emit highly explosive hydrogen gas while charging. Failure to properly ventilate the charge gasses could result in death or serious injury. Always charge aerial work platform batteries away from flammable materials.

ALWAYS avoid contact with battery acid. Battery acid causes serious burns and should be kept away from skin or eyes. If contact occurs, flush with water and consult a physician immediately.

When the battery charge reaches 80% of capacity, the yellow 80% CHARGED indicator LED will become lit and the green CHARGING indicator LED will begin to flash.

Unplug the extension cord from the outlet and the charger receptacle on the aerial work platform. Store the extension cord for next use.

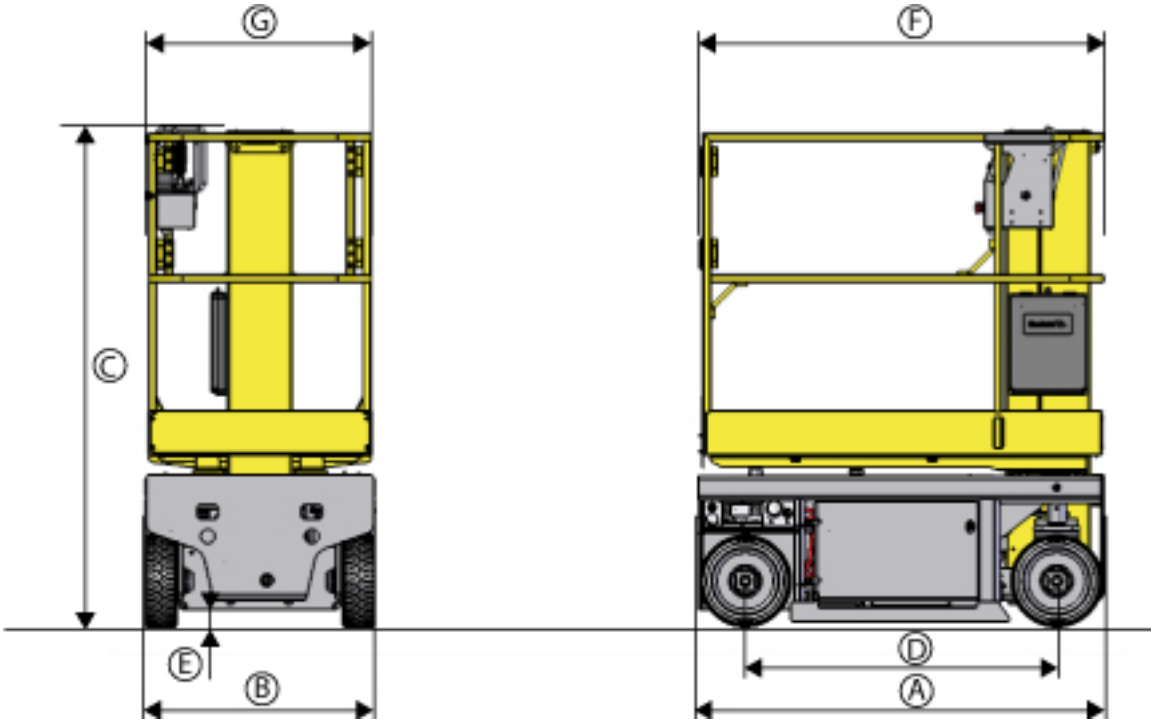
N.B.-:-ALWAYS UNPLUG THE BATTERY CHARGER POWER CORD BEFORE MOVING THE AERIAL WORK PLATFORM. FAILURE TO DISCONNECT POWER CORD COULD CAUSE DAMAGE TO THE EQUIPMENT.

Notes

E- General Specifications

1 - Machine dimensions

Stowed / Transport position : Configuration that takes the minimum floor space necessary for storage and / or delivery of the machine - Access position.



E- General Specifications

CE, AS and EAC standards

Machine		STAR 6	
Marking	Specifications - Dimensions	SI	Imp.
A	Overall length of machine	1,40 m	4 ft 7 in
B	Overall width of machine	0,79 m	2 ft 7 in
C	Overall height of machine	1,75 m	5 ft 9 in
	Overall height of machine (If machine fitted with platform extension)	1,80 m	5 ft 11 in
D	Wheel base	1,08 m	3 ft 7 in
E	Ground clearance - Pothole mechanism deployed with platform raised	1,6 cm	1 in
	Ground clearance - Pothole mechanism retracted with platform fully lowered	6 cm	3 in
F X G	Platform dimensions	1,38 m x 0,77 m	4 ft 6 in x 2 ft 6 in
	Platform extended dimensions (If fitted)		

ANSI and CSA standards

Machine		STAR 13	
Marking	Specifications - Dimensions	SI	Imp.
A	Overall length of machine	1,40 m	4 ft 7 in
B	Overall width of machine	0,79 m	2 ft 7 in
C	Overall height of machine	1,75 m	5 ft 9 in
	Overall height of machine (If machine fitted with platform extension)	1,80 m	5 ft 11 in
D	Wheel base	1,08 m	3 ft 7 in
E	Ground clearance - Pothole mechanism deployed with platform raised	1,6 cm	1 in
	Ground clearance - Pothole mechanism retracted with platform fully lowered	6 cm	3 in
F X G	Platform dimensions	1,38 m x 0,77 m	4 ft 6 in x 2 ft 6 in
	Platform extended dimensions (If fitted)		

E- General Specifications

2 - Major component masses

N.B.-:-MASSES MEASURED WITH EMPTY TANKS.

Component	STAR 6	STAR 13
Frame assembly mass	328 kg	723 lbs
Counterweight mass	118 kg	260 lbs
Battery mass	74 kg	163 lbs
Wheel mass	72 kg	159 lbs
Platform assembly mass	65 kg	143 lbs
Mast assembly mass	188 kg	415 lbs

Component	STAR 6 with platform extension	STAR 13 with platform extension
Frame assembly mass	328 kg	723 lbs
Counterweight mass	118 kg	260 lbs
Battery mass	74 kg	163 lbs
Wheel mass	72 kg	159 lbs
Platform assembly mass	115 kg	254 lbs
Mast assembly mass	200 kg	441 lbs

3 - Acoustics and vibrations

The acoustics and vibrations specifications are based upon the following conditions :

- The airborne noise emissions at workstation are determined per European Directive 2006/42/CE.
- The guaranteed sound power level LWA (displayed on the product) is determined per European Directive 2000/14/CE.
- The vibrations transmitted by the machinery to the hand/arm system and to the whole body are determined per European Directive 2006/42/CE.

	Specifications
Sound pressure level at workstation	The measured sound pressure is below 70 dBA
Vibrations hand/arm	Vibration transmitted by this MEWP to the hand-arm does not exceed 2,5 m/s^2(98,4 in/s^2)
Vibrations whole body	Vibration transmitted by this MEWP to the whole body does not exceed 0,5 m/s^2(19,6 in/s^2)

E- General Specifications

4 - Wheel/Tire assembly

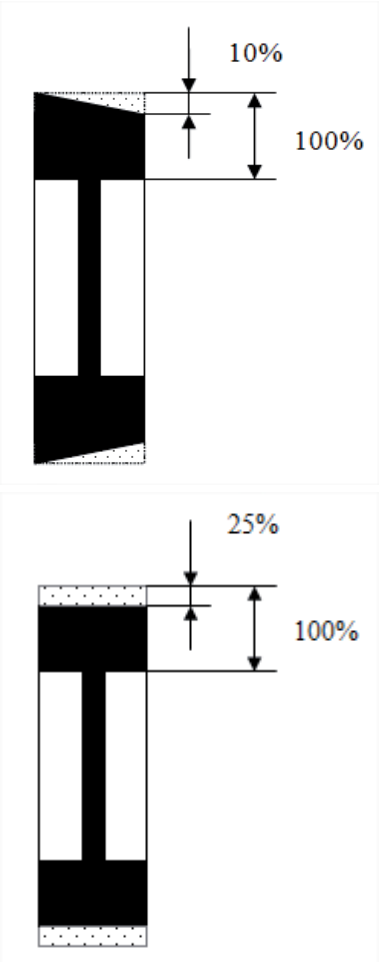
4.1 - TECHNICAL SPECIFICATIONS

Component	Standard wheel
Reference number	Solideal
Type	Solid tires/tyres
Wheel mass	19 kg - 42 lbs
Size	318 mm / 108 mm (12,52 in/ 4,25 in)
Torque	250 Nm (184 ft lbs)

4.2 - INSPECTION AND MAINTENANCE

Replace the wheels and the tires if any of the following conditions exist :

- Presence of cracks, damage, deformation or other faults on the hub
- Damage to the tire :
- Cut or hole > 3 cm (2 in) in the rubber side wall.
- Blister or pronounced lump on the external and lateral wall.
- Damaged wheel stud.
- Damage or wear on the side wall to the extent that the reinforcing wire is visible.
- Consistent wear of the ground contact surface greater than 25%

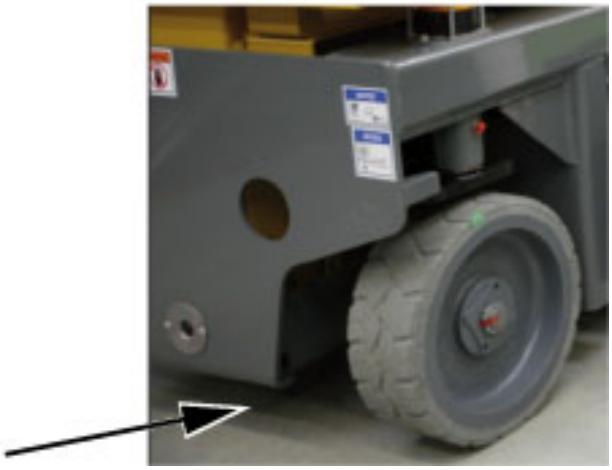


Tires and rims are critical components for the stability of the machine. For safety reasons :

- **Use only HAULOTTE® spare parts according to the technical characteristics of the machine. Refer to the spare parts catalog.**
- **Do not replace factory-installed tires with tires of different specifications or ply rating.**
- **Never replace solid tire with a pneumatic (air filled) tire.**

4.2.1 - Procedure of replacement

- Slightly lift the machine using a forklift.
- Place a wooden spacer under the frame to support the machine after lifting off the ground.

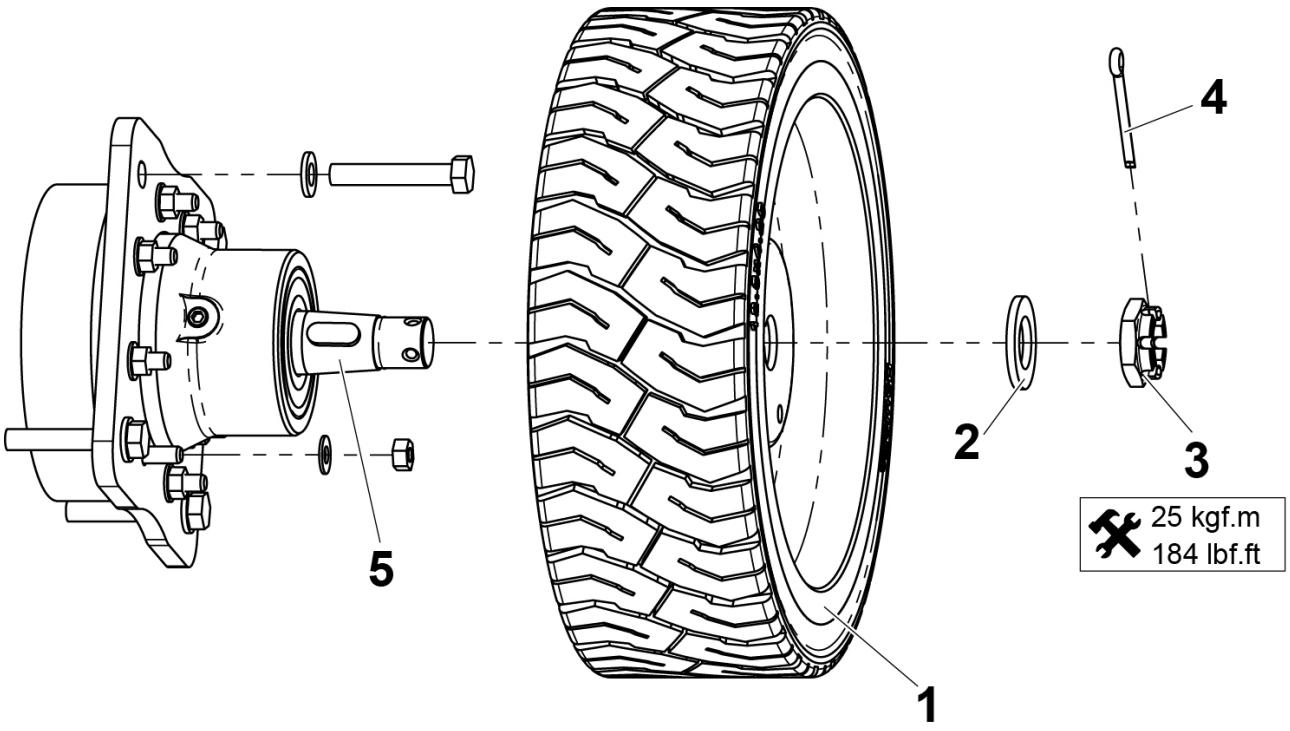


- Straighten the bent tooth of the washer which restricts the nut rotation. Use a screwdriver and a hammer.

- Use the locknut socket TMFS5 to loosen the nut.
- Remove the nut and the washer.
- Remove the wheel (use an extractor if necessary).

E- General Specifications

Reassembly of the wheel



Marking	Description
1	Wheel
2	Washer
3	Nut
4	Pin
5	Motor shaft

- Use a new flat washer (2700500110).
- Use a new nut (4000503700).

E- General Specifications

1. Check that the shaft key is well positioned in the motor shaft.
2. Mount the wheel on the motor shaft.
3. Install the washer first then the nut.
4. Tighten the wheel nut to the recommended torque : 250 Nm (184 ft.lbs).
5. Add tightening until a groove of the nut is in coincidence with one hole of the shaft of the motoreducer.
6. Insert the pin (2352101250) into its seating.
7. Bend over the cotter pin legs to secure the nut.





F- Maintenance

1 - General

As an owner and/or operator of Haulotte equipment, your Safety is of utmost importance to HAULOTTE® , which is why HAULOTTE® places such a high priority on product safety.

INSPECTIONS are not only required by HAULOTTE®, but may also be required by industry standards and/or local regulations.

To ensure that your equipment continues to perform to the factory set performance levels, it is important that you regularly maintain your equipment and avoid making any modifications that are not approved by HAULOTTE®. Regular and timely inspections will reduce equipment down time as well as prevent possible injury.

N.B.-:-DO NOT OPERATE UNLESS YOU ARE FAMILIAR AND TRAINED IN THE PRINCIPLES OF SAFE MACHINE OPERATION.

Overview :

- Walk-around inspections take only a few minutes at the beginning and end of each shift – one of the best ways to prevent mechanical problems and safety hazards.

What to Do :

- Use your senses: sight, smell, hearing and touch.

Frequency :

- Check your machine periodically during your entire workday.
- Make sure to do your inspection the same way every time.
- Complete one of these inspections at the start and end of each shift.

N.B.-:-IF DAMAGE OR UNAUTHORIZED MODIFICATIONS ARE DISCOVERED, THE MACHINE MUST BE REMOVED FROM SERVICE UNTIL REPAIRS ARE MADE BY A QUALIFIED SERVICE TECHNICIAN.

It is the owner's responsibility to ensure the required maintenance as recommended by Haulotte is completed prior to the operation of the machine.

If regular maintenance is not carried out, this may :

- Void the warranty.
- Cause machine malfunction.
- Reduce machine reliability and shorten its service life.
- Jeopardize operator safety.

HAULOTTE Services® technicians are specially trained to carry out extensive repairs, interventions or adjustments on the safety systems or elements of HAULOTTE® machines. They carry genuine HAULOTTE spare parts and tools as required, and also provide fully documented reports on all work completed.

The inspection and maintenance table, identifies the role and the responsibilities of each party in periodical machine maintenance. Section C 3 - Inspection and Functional test.

2 - Maintenance Schedule

This section provides the necessary information needed to place the machine in safe operation. In accordance with the regulations that are currently applicable, this machine is deisgned to have a 10 year life span in normal usage conditions. The life may be extended or reduced dependent on the severity of operating conditions, the machine condition itself and by conducting effective inspections and maintenance in addition to other external factors. There are a number of factors which can affect the design life including but not limited to, severity of operating conditions/routine maintenance which should be carried out in accordance with this manual.

Severity of operating conditions may require a reduction in time between maintenance periods. Machines that have been out of service or have not been in use for more than 3 months must undergo a periodic inspection before the machine is put back into service.

Maintenance must be carried out by a competent company or person familiar with mechanicalprocedures.

Maintenance operations performed must be recorded in a register / log book of the machine.

3 - Inspection program

3.1 - GENERAL PROGRAM

The machine must be inspected on a regular basis at intervals of no less than once 1 per year. The purpose of the inspection is to detect any defect which could lead to an accident during routine use of the machine. Local standards and regulations may require more frequent inspections.

HAULOTTE® requires Reinforced and Major Inspections to be carried out on the product to extend its service life.

Inspections must be carried out by a competent company or person.

The inspection results must be recorded in the safety register or machine log book controlled and overseen by the company manager. This register or machine log book and the list of competent repair persons must be made available to the government work inspector and HAULOTTE Services®.

When	Responsible	Stakeholder	What
Before sale	Owner (or renter)	Competent technician or qualified technician HAULOTTE Services®	Periodic inspection
Before rent	Owner (or renter)	Competent technician or qualified technician HAULOTTE Services®	Daily inspection
Before use or every change of user	User	User	
Annually (1 year)	Owner (or renter)	Competent technician or qualified technician HAULOTTE Services®	Periodic inspection
5 years	Owner (or renter)	Qualified technician HAULOTTE Services®	Reinforced inspection
10 years	Owner (or renter)	Qualified technician HAULOTTE Services®	Major inspection

3.2 - DAILY INSPECTION

The Daily inspection includes a visual inspection, operational checks and testing of the safety systems. This must be conducted by the operator before using the machine.

This inspection is the responsibility of the user. Refer to Section C 3.1 - Daily inspection.

3.3 - PERIODIC INSPECTION

The Periodic inspection is a thorough evaluation of the operation and safety features of the machine.

It must be conducted before the sale / resale of the machine and/or at least once every year.

Local regulations may have specific requirements on frequency, and content of inspections.

The severity of operating conditions may require frequent inspections.

This inspection is the responsibility of the owner, and inspections must be carried out by a competent company or person.

This inspection is in addition to the daily inspection.

This inspection should also be conducted after :

- Extensive dismantling and reassembly of major components.
- Repairs involving the machine's essential components.
- Any accident causing stress to the machine.

3.4 - REINFORCED INSPECTION

The Reinforced inspection is a thorough evaluation of the machine's structural components, to ensure proper functionality of the machine.

This evaluation must occur at a frequency of 5000 hours or every 5 years.

This inspection is the responsibility of the owner, and it must be conducted by a HAULOTTE Services® technician or by a competent company or person.

This inspection includes :

- Daily inspection
- Periodic inspection

N.B.-:-REFER TO THE MAINTENANCE MANUAL FOR DETAILS.

3.5 - MAJOR INSPECTION

The Major inspection is a thorough evaluation of the machine's integrity and proper functioning; after a normal service life of 10 years.

This evaluation must take place after 10 years of operation and then repeated every 5 years thereafter.

The severity of operating conditions may require frequent inspections.

This inspection is the responsibility of the owner, and it must be conducted by a HAULOTTE Services® technician.

This inspection includes :

- Daily inspection
- Periodic inspection
- Reinforced inspection

N.B.-:-REFER TO THE MAINTENANCE MANUAL FOR DETAILS.

4 - Repairs and adjustments

Extensive repairs, interventions or adjustments on the safety systems or components must be performed by a HAULOTTE Services® technician. Use original spare parts and components only.

> ***N.B.-:-HAULOTTE SERVICES® TECHNICIANS ARE TRAINED PROFESSIONALS TO PERFORM EXTENSIVE REPAIRS, INTERVENTIONS AND ADJUSTMENTS ON THE SAFETY SYSTEMS OR COMPONENTS OF HAULOTTE® MACHINES. THE TECHNICIAN CARRIES GENUINE HAULOTTE® SPARE PARTS AND TOOLS AS REQUIRED, AND ALSO PROVIDES FULLY DOCUMENTED REPORTS ON ALL WORK COMPLETED.***

HAULOTTE Services® will not take responsibility for any outcomes resulting from inferior services or repairs performed by other unauthorised personnel.

HAULOTTE® reminds that NO modifications SHALL be carried out without the written permission of HAULOTTE®.

Any unauthorised repairs/modifications will void HAULOTTE® warranty.

With the utmost care to ensure enhanced reliability and greater safety of the HAULOTTE® products, it is pertinent that when a "Service or Safety Bulletin" is issued, action is taken immediately. Once the bulletin has been addressed, make sure that the completed form is submitted to HAULOTTE®.

> ***N.B.-:-WHEN DISPOSING OR SCRAPPING THIS MACHINE, PLEASE CONSIDER APPROPRIATE METHODS OF RECYCLING. ANY ITEMS THAT REQUIRE SPECIFIC DISPOSAL ARE LISTED WITH INSTRUCTIONS IN THE MAINTENANCE MANUAL.***

G- Other information

1 - Warranty disclosure

1.1 - After Sales Service

Our HAULOTTE Services® After Sales Service is at your disposal throughout your machine's service life to ensure the optimum use of your HAULOTTE product :

- When contacting our After Sales Service, ensure that you provide the machine model and serial number.
- When ordering any consumables or spare parts, please use this manual and the HAULOTTE® Essential catalogue to receive your genuine HAULOTTE® spare parts, your only guarantee of parts interchangeability and correct machine operation.
- If there is an equipment malfunction involving a HAULOTTE® product, then contact HAULOTTE Services® immediately even if the malfunction does not involve material and/or bodily damage.

1.2 - Manufacturer's warranty

1.2.1 - Warranty acceptance

On reception of his machine, the owner or rental company must check the machine's condition and fill out the machine reception slip provided.

1.2.2 - Warranty period

The present warranty is valid for a period of 12 months or up to a maximum of 1000 operating hours for lifting and handling equipment and 2000 operating hours for public works machinery, starting from delivery and terminating when the first limit is reached.

Spare parts are covered by a 6 month warranty.

1.2.3 - Procedure conditions

To benefit from the warranty, the owner or rental company must inform the nearest HAULOTTE® subsidiary or the subsidiary that delivered the machine (the only dealer authorised to carry out an intervention under the manufacturer's warranty agreement) of the defect in writing as quickly as possible.

The subsidiary will decide whether to repair or replace the part that proves to be faulty.

The owner or rental company must present the duly completed maintenance book supplied with the machine as proof that the maintenance operations recommended by the manufacturer have been carried out.

The owner or rental company must ensure that the defect covered by the HAULOTTE® warranty is reported to and acknowledged by the HAULOTTE® subsidiary as rapidly as possible or must report the defect in writing.

Work carried out under the HAULOTTE® warranty will be performed by the subsidiary which delivered the machine, wherever possible.

G- Other information

1.2.4 - Conditions of warranty

HAULOTTE® guarantees its products against defects, faults or manufacturing defects when the owner or rental company has informed HAULOTTE® of the defect.

The warranty does not cover the consequences of normal wear, nor any defects, failure or damage resulting from poor maintenance or abnormal usage, in particular overloading, impact by an external source, faulty installation or any modification made to products marketed by HAULOTTE® and performed by the owner or rental company.

In the event of operation or use which does not comply with the instructions or recommendations in the maintenance book, warranty claims will not be accepted.

The machine utilisation period must be recorded by reading the engine hour meter whenever an intervention is made. The engine hour meter must be maintained in good working order to guarantee maximum working life and to justify maintenance at the recommended time.

Warranty obligations for the time period stated above will cease immediately in situations where the defect is due to the following reasons :

- Use of spare parts that are not HAULOTTE® originals.
- If elements or products other than those recommended by the manufacturer are used.
- If the HAULOTTE® name, serial numbers or identification marks are removed or altered.
- After an unreasonably long delay before reporting a manufacturing problem.
- If the owner or rental company continues to use the machine despite problems.
- If damage is caused by modifications that do not comply with HAULOTTE® specifications.
- If lubricants, hydraulic oils or fuels that do not comply with HAULOTTE® recommendations are used.
- If the machine is incorrectly repaired or used by the customer.
- In case of an accident caused by a third party.

G- Other information

If no particular agreement has been made, any claims made after the previously established warranty period has expired will be refused.

The present warranty does not cover damage that may result directly or indirectly from any flaws or defects covered by the latter :

- Consumables : No claims will be accepted for objects or parts replaced in the context of normal machine usage.
- Settings : Adjustments of all sorts may become necessary at any time. Therefore adjustments are considered a part of normal machine usage conditions and are not covered by the warranty.
- Hydraulic and fuel circuit contamination : Every possible precaution is taken to ensure that fuel and hydraulic liquid delivered is clean. HAULOTTE® will not accept any claims concerning cleaning of the fuel circuit, filter, injection pump or any other equipment in direct contact with fuel or lubricants.
- Wearing parts (pads, bearings, tires/tyres, connections, etc.) : These parts are, by definition, subject to deterioration during the period of operation. Wearing parts will therefore not be covered by the warranty agreement.

G- Other information

2 - Subsidiary contact information

	HAULOTTE FRANCE PARC DES LUMIERES 601 RUE NICEPHORE NIEPCE 69800 SAINT-PRIEST **TECHNICAL Department:** **+33 (0)820 200 089** **SPARE PARTS : +33 (0)820 205 344** FAX : +33 (0)4 72 88 01 43 E-mail : haulottefrance@haulotte.com www.haulotte.fr		HAULOTTE ITALIA VIA LOMBARDIA 15 20098 SAN GIULIANO MILANESE (MI) **TEL: +39 02 98 97 01** FAX: +39 02 9897 01 25 E-mail : haulotteitalia@haulotte.com www.haulotte.it		HAULOTTE INDIA Unit No. 1205, 12th foor,Bhumiraj Costarica, Plot No. 1&2, Sector 18, Palm Beach Road, Sanpada, Navi Mumbai- 400 705 Maharashtra, INDIA Tel. : +91 22 66739531 to 35 E-mail : sray@haulotte.com www.haulotte.in
	HAULOTTE HUBARBEITSBÜHNEN GmbH Ehrenkirchener Strasse 2 D-79427 ESCHBACH **TEL : +49 (0) 7634 50 67 - 0** FAX : +49 (0) 7634 50 67 - 119 E.mail : haulotte@de.haulotte.com www.haulotte.de		HAULOTTE VOSTOK 61A, RYABINOVAYA STREET Bldg. 3 121471 MOSCOW RUSSIA **TEL/FAX : +7 495 221 53 02 / 03** E.mail : info@haulottevostok.ru www.haulotte-international.com		HAULOTTE DO BRASIL AV. Tucunaré, 790 CEP: 06460-020 – TAMBORE BARUERI – SAO PAULO – BRASIL **TEL : +55 11 4196 4300** FAX : +55 11 4196 4316 E.mail : haulotte@haulotte.com.br www.haulotte.com.br
	HAULOTTE IBERICA C/ARGENTINA N° 13 - P.I. LA GARENA 28806 ALCALA DE HENARES MADRID **TEL : +34 902 886 455** TEL SAT : +34 902 886 444 FAX : +34 911 341 844 E.mail : iberica@haulotte.com www.haulotte.es		HAULOTTE POLSKA Sp. Z.o.o. UL. GRANICZNA 22 05-090 RASZYN - JANKI **TEL : +48 22 720 08 80** FAX : +48 22 720 35 06 E-mail : haulottepolska@haulotte.com www.haulotte.pl		HAULOTTE MÉXICO, Sa de Cv Calle 9 Este, Lote 18, Civac, Jiutepec, Morelos CP 62500 Cuernavaca México **TEL : +52 77 7321 7923** FAX : +52 77 7516 8234 E-mail : haulotte.mexico@haulotte.com www.haulotte-international.com
	HAULOTTE PORTUGAL ESTRADA NACIONAL NUM. 10 KM. 140 - LETRA K 2695 - 066 BOBADELA LRS **TEL : + 351 21 995 98 10** FAX : + 351 21 995 98 19 E.mail : haulotteportugal@haulotte.com www.haulotte.es		HAULOTTE SINGAPORE Pte Ltd. No.26 CHANGI NORTH WAY, SINGAPORE 498812 **Parts and service Hotline:** **+65 6546 6150** FAX : +65 6536 3969 E-mail: haulotteasia@haulotte.com www.haulotte.sg		HAULOTTE MIDDLE EAST FZE PO BOX 293881 Dubaï Airport Free Zone DUBAÏ United Arab Emirates **TEL : +971 (0)4 299 77 35** FAX : +971 (0) 4 299 60 28 E-mail : haulottemiddle- east@haulotte.com www.haulotte-international.com
	HAULOTTE SCANDINAVIA AB Taljegårdsgatan 12 431 53 Mölndal SWEDEN **TEL : +46 31 744 32 90** **FAX : +46 31 744 32 99** E-mail : info@se.haulotte.com spares@se.haulotte.com www.haulotte.se		HAULOTTE TRADING (SHANGHAI) Co. Ltd. #7 WORKSHOP No 191 HUA JIN ROAD MIN HANG DISTRICT SHANGHAI 201108 CHINA **TEL : +86 21 6442 6610** FAX : +86 21 6442 6619 E-mail : haulotteshanghai@haulotte.com www.haulotte.cn		HAULOTTE ARGENTINA Ruta Panamericana Km. 34,300 (Ramal A Escobar) 1615 Gran Bourg (Provincia de Buenos Aires) Argentina **TEL.: +54 33 27 445991** FAX. +54 33 27 452191 E-mail : haulotteargentina@haulotte.com www.haulotte-international.com
	HAULOTTE UK Ltd STAFFORD PARK 6 TELFORD - SHROPSHIRE TF3 3AT **TEL : +44 (0)1952 292753** FAX : + 44 (0)1952 292758 E.mail : salesuk@haulotte.com www.haulotte.co.uk		HAULOTTE GROUP / BILJAX 125 TAYLOR PARKWAY ARCHBOLD, OH 43502 – USA **TEL : +1 419 445 8915** FAX :+1 419 445 0367 Toll free : +1 800 537 0540 E.mail : sales@us.haulotte.com www.haulotte-usa.com		HAULOTTE NORTH AMERICA 3409 Chandler Creek Rd. VIRGINIA BEACH, VA 23453 – USA **TEL : +1 757 689 2146** FAX :+1 757 689 2175 Toll free : +1 800 537 0540 E.mail : sales@us.haulotte.com www.haulotte-usa.com
	HAULOTTE NETHERLANDS BV Koopvaardijweg 26 4906 CV OOSTERHOUT - Nederland **TEL : +31 (0) 162 670 707** FAX : +31 (0) 162 670 710 E.mail info@haulotte.nl		HAULOTTE AUSTRALIA PTY Ltd 46 GREENS ROAD DANDENONG – VIC – 3175 **TEL : 1 300 207 683** FAX : +61 (0)3 9792 1011 E.mail : sales@haulotte.com.au		HAULOTTE CHILE El Arroyo 840 Lampa (9380000) Santiago (RM) **TEL : + 562 2 3727630** E.mail : haulotte-chile@haulotte.com www.haulotte-chile.com

G- Other information

2.1 - CALIFORNIA WARNING

For electric (battery operated) machines

CALIFORNIA

PROPOSITION 65 BATTERY WARNING

Battery posts, terminals and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and reproductive harm. Batteries also contain other chemicals known to the State of California to cause cancer.
WASH HANDS AFTER HANDLING.

G- Other information

Notes